

1 **Performance and digestive function of broiler chickens given grit**  
2 **in the diet**

3 Short title: Grit and broiler performance

4

5 Birger Svihus<sup>1</sup>, Khaled Itani<sup>1</sup>, Kari Borg<sup>1</sup>, Ellen Cecilia Larsson<sup>1</sup>, Rihan Ao<sup>1</sup>, Alus

6 Sudubilige<sup>1</sup>, Biemujiafu Fuerjiafu<sup>1</sup>, Huan Liu<sup>1</sup>, Harald Hetland<sup>2</sup>, [Gorm Sanson<sup>3</sup>](#), Bartosc

7 Kierończyk<sup>4,3</sup>, Mateusz Rawski<sup>4,3,5,4</sup> and Damian Józefiak<sup>4,3</sup>

8

9 <sup>1</sup>Department of Animal and Aquacultural Sciences, Norwegian University of Life Sciences,  
10 P.O. Box 5003, N-1432 Aas, Norway

11 <sup>2</sup>Raveien 339, N-3184 Borre, Norway

12 [<sup>3</sup>Felleskjøpet Fôrutvikling, Nedre Ila 20, N-7018 Trondheim, Norway](#)

13 <sup>4,3</sup>Poznań University of Life Sciences, Department of Animal Nutrition and Feed  
14 Management, ul. Wołyńska 33, 60-637 Poznań, Poland

15 <sup>5,4</sup>Poznań University of Life Sciences, Division of Inland Fisheries and Aquaculture, Institute  
16 of Zoology, ul. Wojska Polskiego 71C, 60-625 Poznań, Poland

17

18

19

20

21 Correspondence to: B. Svihus. Phone; +47 97184250, E-mail; birger.svihus@nmbu.no

Formatted: Norwegian (Bokmål)

22 **Abstract** 1. A series of experiments were carried out to study the effect of grit on broiler  
23 performance, gizzard development and fate of grit in the digestive tract.

24 2. In Experiment 1, performance, gizzard weight and content of grit in the gizzard of broiler  
25 chickens given access to granite-type grit was investigated, while in Experiment 2, the effect  
26 of grit stones on performance and gizzard development was assessed in diets with orand  
27 without whole wheat.

28 3. In Experiment 3, the effect of grit in the form of zeolite, granite or marble on gizzard  
29 development and digestive tract grinding and passage was studied in diets with orand  
30 without whole wheat.

31 4. Grit stones had no effect on performance of broiler chickens, which may be explained by  
32 the fact that grit stones did not stimulate gizzard development to the same extent as with other  
33 structural materials.

34 5. The lack of stimulation is at least partly due to the fact that a majority of the grit stones  
35 eaten pass through the small intestine without being retained in the gizzard.

36 6. Grit in the form of marble reduced feed intake and weight gain.

37

38 Key words: gizzard function, particle size, digestive tract passage, whole wheat, granite grit

39

40

41

42

43

## 44 Introduction

45 The beneficial nutritional effects of stimulating gizzard development through dietary  
46 structural components such as hulls, wood shavings or large cereal particles ~~are~~ now well  
47 established. The improvement in nutrient digestibility has been linked to finer grinding of  
48 particles ((Hetland *et al.*, 2002, 2003; Amerah *et al.*, 2009), improved digestion in the gizzard  
49 due to a longer retention time and a lower pH (Svihus, 2011), and a higher secretion of  
50 digestive enzymes from the pancreas (Husveth *et al.*, 2015). Other ~~hypotheses~~factors, such as  
51 improved synchronization of material flow from the anterior digestive tract to the small  
52 intestine, remains interesting but speculative ~~hypotheses~~. The gizzard reacts very rapidly to  
53 structural material. Thus, Biggs and Parsons (2009) observed a large increase in gizzard size  
54 already ~~by~~ 7 d of age when whole wheat was added to the diet of day-old broiler chickens.  
55 In the wild, many bird ~~species~~will consume small stones to aid grinding in the gizzard. In a  
56 survey ~~whereof~~ 1440 gizzards from 90 American bird species were examined, grit stones  
57 were found in the gizzard of 69% of the species, with highest prevalence for galliformes  
58 (Gionfriddo and Best, 1996). For example, all the 37 gizzards from ring-necked pheasants  
59 contained grit stones, with the median ~~number~~amount of stones being as high as 88 and  
60 average diameter being 2.3 mm. Similarly, Norris *et al.* (1975) found the gizzard of wild  
61 ptarmigans to contain an average of more than 100 gizzard stones during the fall. As  
62 discussed extensively by Gionfriddo and Best (1999), grit stones appear to be very important  
63 for a complete digestion in many wild birds.

64 Early data showed a clear beneficial effect of insoluble grit stones on performance of both  
65 broiler chickens and layer hens, particularly when whole grains were used in the diet  
66 (Balloun and Phillips, 1956; Scott and Heuser, 1957; Oluyemi *et al.*, 1978). More recent  
67 experiments, however, have generally failed to detect any beneficial effects of access to grit

68 stones on performance of either layers or broiler chickens, even when whole cereals were  
69 included in the diet (Svihus *et al.*, 1997; Waldenstedt *et al.*, 1998; Jones and Taylor, 1999;  
70 Bennett and Classen, 2003; Hetland *et al.*, 2003; Silva Jr. *et al.*, 2003; Garipoglu *et al.*, 2006;  
71 Schneider *et al.*, 2016). The exception is Evans *et al.*, (2005), who observed improvements in  
72 nutrient availability when layers were fed zeolite grit stones, and Adeniji (2010), who  
73 observed improvements in feed efficiency and nutrient retention. Hetland *et al.* (2003)  
74 observed a significantly reduced duodenal particle size when grit stones were used,  
75 corroborating the results of Evans *et al.* (2005). These conflicting data on effect of grit stones  
76 may have a number of causes, for example the physical characteristics of the grit stones.

77 Due to the fact that the size of the grit stones has often not been reported, there is lack of data  
78 on the effect of size. When reported, ~~a-size~~ between 1 and 3 mm dominated (Waldenstedt *et*  
79 *al.*, 1998; Adeniji, 2010; Bale-Therik *et al.*, 2012; Garipoglu *et al.*, 2006; Svihus *et al.*, 1997)  
80 except in the work by Schneider *et al.* (2016), where grits were 0.4 to 1 mm. The source of  
81 grit stones may also influence the results. In older reports, no clear effect of source of grit  
82 stones, such as granite, feldspar and limestone, ~~was~~ observed (Balloun and Phillips, 1956;  
83 Scott and Heuser, 1957), but it would be logical to assume that both hardness of the grit and  
84 mineral composition could have an effect. Thus, Jones and Taylor (1999) reported poorer  
85 results with limestone than with granite grit. This could both be due to a softer structure, and  
86 ~~due to~~ disturbance in mineral balance caused by the high calcium content.

87 Since grit stones are considered important for particle degradation in the gizzard of wild birds  
88 (Gionfriddo and Best, 1999), another cause for variable effects could be diet structure.  
89 However, none of the studies where diet structure was included as a factor ~~was~~ able to  
90 demonstrate an interaction between extent of grinding of the cereal component of the diet,  
91 and effect of grit stones (Svihus *et al.*, 1997; Waldenstedt *et al.*, 1998; Jones and Taylor,

1999; Bennett and Classen, 2003; Hetland *et al.*, 2003; Silva Jr. *et al.*, 2003; Garipoglu *et al.*, 2006; Adeniji, 2010; Schneider *et al.*, 2016).

The contention of the fundamental role of grit stones (Giofreddo and Best, 1999), the recent awareness of the importance of structural components, and the conflicting results in regards to the effect of grit stones, ~~were~~as the motivation for carrying out a series of experiments with grit stones. In addition to testing the hypothesis that grit stones from various sources would improve performance and nutrient digestibility in a similar way as other structural components, the fate of grit stones in the digestive tract was studied.

100

## 101 **Materials and methods**

### 102 **Experiment 1**

103 Eighty day-old unsexed broiler chickens (Ross 308) were allocated randomly to each of 8  
104 floor pens covered with wood shavings. Each pen contained either an automatic bell drinker  
105 or nipple drinkers with drip cups and a plastic bucket plate feeder. Birds were given *ad*  
106 *libitum* access to water and a commercial (Felleskjøpet, Kambo, Norway) ~~pelleted~~ starter (1  
107 to 10 d of age) ~~and~~; grower ~~(10 to 21 d of age) and finisher~~ diet ~~(21 to 30 d of age)~~ based on  
108 wheat and soy bean meal, with nutrient composition as shown in Table 1 ~~(composition not~~  
109 ~~shown)~~.

110 Birds in 4 of the pens were given granite grit (730 g/kg silica oxide and 130 g/kg aluminium  
111 oxide, Franzefoss, Vinterbro, Norway) from 4 d of age. The grit was sieved to a size between  
112 1.6 to 3.6 mm, with the majority of particles in the upper size range (Figure 1). A total of 15 g  
113 grit per bird was provided on plates placed on the floor, with 1.9 g at d 4 and the remainder

114 equally divided between 7, 9 and 11 d of age. At 18 d of age, the plates were removed. Feed  
115 intake and weight gain was recorded at 10, 21 and 28 days of age regularly.

116 At 10, 21 and 28 d of age, 6 birds were randomly selected from each of the 4 pens given grit  
117 stones. The birds were killed by cervical dislocation, and contents from the gizzard was  
118 collected quantitatively. Contents from each pen were pooled before further analysis. At 30 d  
119 of age, birds were sent to a commercial slaughter facility. Birds from the two different  
120 treatments were slaughtered separately, allowing for collection of 208 randomly selected  
121 gizzards from each treatment. These gizzards were cleaned and weighed individually.

122 The birds in this experiment as well as in Experiment 3 were cared for according to the laws  
123 and regulations governing experiments with live animals in Norway (the Animal Protection  
124 Act of December 20, 1974, and the Animal Protection Ordinance concerning experiments  
125 with animals of January 15, 1996).

126

## 127 **Experiment 2**

128 A growth performance experiment was carried out with broiler chickens held in floor pens  
129 (1.58 x 1.16 m). The pens were placed in four centred rows along the entire length of a ~~were~~  
130 ~~carried out in a~~ commercial chicken house holding 9000 birds of the same age as those in the  
131 experiment (Specialist Laboratory of Piast Group in Olszowa, Poland). A total of 624 day-old  
132 female Ross 308 chickens were randomly distributed among 4 dietary treatments using 13  
133 replicate pens per treatment and 12 birds per pen. Wheat straw was used as bedding material.  
134 The dietary treatments consisted of a diet with or without whole wheat and with or without  
135 grit stones added in a 2 x 2 arrangement. The diet was ~~a wheat/maize based diet~~ produced by  
136 Piast Pasze factory (Lewkowiec, Poland) where all the wheat either was ground in a hammer  
137 mill prior through a 10 mm sieve prior to pelleting, or where 60 to 80 g/kg wheat added post-

138 pelleting replaced ground wheat added pre-pelleting (Table 2†). Diets were pelleted at 80°C  
139 and were fed *ad libitum* throughout the experiment.

140

141 Birds either had no access to grit stones, or were given 3 g grit stones of a smaller size per  
142 bird on the 4<sup>th</sup> d of life and 7 g grit stones of a larger size on the 7<sup>th</sup> d of life. The grit stones  
143 were of a granite grit type (Kruszywa-Margo, Wrocław, Poland). The smaller stones were  
144 between 1 and 4 mm in size (750 g/kg were smaller than 2.5 mm), while the larger ones were  
145 between 2 and 7 mm (830 g/kg were in the range 4 to 7 mm).

146 The birds had 23 h light and 1 h darkness during the first week and then 19 h light and 5 h  
147 darkness from d 7 to 21. From 22 to 42 d of age, there was 23 h light and 1 h darkness. Birds  
148 and feed were weighed on day 11, 21, 35 and 41 regularly, and mortality and weights of dead  
149 birds were recorded twice daily. At termination of the experiment, 10 randomly selected birds  
150 per pen were killed by stunning followed by cervical dislocation, gizzard was excised and  
151 cleaned for surrounding fat, and weighed prior to pH measurement of contents.

152 This study was carried out in strict accordance with the recommendations of the National  
153 Ethic Commission (Warsaw, Poland). All procedures and experiments complied with the  
154 guidelines and were approved by the Local Ethic Commission of the Poznań University of  
155 Life Sciences (Poznań, Poland) with respect to animal experimentation and care of animals  
156 under study, and all efforts were made to minimize suffering.

157

### 158 **Experiment 3**

159 Five d old male broiler chickens (Ross 308) which had been raised in pens with wood  
160 shavings and with *ad libitum* access to a commercial starter diet, were placed 4 per cage in 48

161 cages (depth 35 cm x width 50 cm x height 20 cm) with wire-mesh floor. Birds were  
162 randomly selected, but very small birds as detected by individual weighing, were excluded.  
163 They were given *ad libitum* access to water and a commercial (Norgesfôr, Råde, Norway)  
164 ~~pelleted~~ starter (1 to 11 d of age) and grower ~~(11 to 18 d of age)~~ diet based on wheat and  
165 soybean meal, with nutrient composition as shown in Table 1 ~~(composition not shown)~~.  
166 Room temperature the first week was approximately 28°C, and extra heating was provided by  
167 heat lamps so that temperature in the cage was above 30°C. Room temperature was reduced  
168 to 22°C over the three following weeks, while lighting was continuous throughout the  
169 experiment.

170 Twelve cages were allocated to each of four treatments consisting of different grit addition  
171 regimes. In the control treatment no grit was added, while one out of three different types of  
172 grit was provided in the other cages. The zeolite grit had a size range from 1 to 2.5 mm  
173 (Zeozem, Bystré, Slovakia, 690 g/kg silica oxide, 130 g/kg aluminium oxide) ~~(13 percent)~~,  
174 the granite grit had a size range from 2 to 3.5 mm (Sibelco, Modum, Norway, 800 g/kg silica  
175 oxide, 100 g/kg aluminium oxide), and the marble grit had a size range from 0.5 to 2.0 mm  
176 (Visnes Kalk AS, Lyngstad, Norway, 900 g/kg calcium carbonate). Grit were given on top of  
177 the feed, with 2 g given per bird at 5 d of age and 3.75 g given per bird on 7 and 9 d of age.  
178 At 5, 11, 13 and 18 d of age, birds and feed were weighed. Feed residues were sifted to  
179 recover remaining grit stones when relevant. From 18 to 21 d of age, a starter diet diluted  
180 with 150 g/kg whole wheat was given. In addition, 1 g of grit per bird per day were added on  
181 top of the feed.

182 One randomly selected bird from each cage was weighed and killed by cervical dislocation at  
183 13, 18 and 21 d of age. The gizzard was removed, weighed full after removing excessive fat,  
184 and the contents were collected quantitatively and weighed, before freezing at -20 °C. Excreta  
185 was quantitatively collected and immediately frozen once per day from trays under each cage



186 in the periods 5 to 11, 11 to 13, 13 to 18 and 18 to 21 d of age. At 21 d of age, 6 birds per  
187 treatment in separate cages were starved for 12 h and were then given *ad libitum* access to  
188 whole wheat. After 2 h, feed was taken away and clean trays were placed under the cages.  
189 Five h after commencement of feeding, the birds were killed by cervical dislocation and  
190 contents from the whole digestive tract excluding the caeca, as well as excreta content in the  
191 trays, were collected.

192

### 193 **Analyses**

194 To measure pH of the gizzard content, the probe of a pH-meter (VWR pH100 in Norway,  
195 VWR pHEnomenal pH 11001 in Poland) was inserted into the contents immediately after  
196 thawing. Dry matter of feed, excreta and gizzard content were determined by drying at  $105 \pm$   
197  $2^\circ\text{C}$  overnight. Whole wheat kernels were picked out manually from digestive tract content  
198 and excreta of birds given whole wheat at 21 d of age, by soaking the sample in excess water  
199 overnight, followed by gentle rinsing and thereafter drying of the whole wheat. Apparent  
200 metabolisable energy (AME) based on feed intake and excreta production between 13 to 18  
201 and 18 to 21 d of age was determined using a Parr 6400 bomb calorimeter (Parr, Molina, US).

202 To separate the grit from the gizzard content and excreta, the material was emptied into a  
203 ceramic bowl and held under a slow-running faucet with a constant flow under agitation, so  
204 that low density particles floated and flowed out of the bowl. The remaining heavy-density  
205 grit particles were dried at  $105 \pm 2^\circ\text{C}$  overnight before weighing. For calculation of grit  
206 content in excreta, the content for cages where grit was given was corrected for weight of  
207 residues after carrying out the procedure on excreta from cages where grit was not provided.

208 To determine particle size distribution, excreta was soaked in water for 10 minutes while  
209 stirring, and were then wet-sieved in a Retsch sieve shaker (AS 200 Control) for 2 min

210 while shaking at an amplitude of 1.50/s and with running water flowing through from the top,  
211 followed by 1 min without water added. The contents were then weighed, and representative  
212 samples were collected for dry matter determination. Thereafter, the material on each sieve  
213 was washed as described above to measure grit content. The particle size of excreta was  
214 corrected for weight of grit stones.

215 Data in Experiment 1 ~~and 3~~ were subjected to a one-way ANOVA and data in  
216 Experiment 2 were subjected to a two-way ANOVA (grit stone × diet), followed by pair-wise  
217 comparisons using the Ryan-Einot-Gabriel-Welsh procedure (Experiment 1 and 3) or  
218 Duncan's multiple range test where relevant, with  $P < 0.05$  as the significance level (SAS  
219 Institute, 2006).

220

## 221 **Results**

### 222 **Experiment 1**

223 Performance was not affected by grit (Table 32). Mortality was low for both treatments, and  
224 was not affected by grit (3.1 vs 2.5%). Weight of the gizzard increased ( $P < 0.05$ ) by provision  
225 of grit (Table 32). Gizzards contained considerable amounts of grit stones both at 10 (2.6 g),  
226 21 (4.8 g) and 28 (3.3 g) d of age. At 10 and 21 d of age, the grit stones constituted 37% of  
227 the DM in the gizzard, while this proportion was reduced to 21% at 28 d of age (data not  
228 shown). The amount of grit in the gizzards varied considerably, but never exceeded 4, 8 and 9  
229 g at 10, 21 and 28 d, respectively. As shown in the figure, grit stones in the gizzard were  
230 generally smaller than those fed. Counting of grit stones revealed that the average  
231 ~~number amounts~~ of grit stones were 161, 231 and 140 per gizzard at 10, 21 and 28 d of age  
232 (data not shown). Ample amounts of grit ~~were~~ also observed in the gizzards assessed at 30  
233 d of age.

234

**235 Experiment 2**

236 As shown in Table [43](#), performance was not affected by grit stones, and neither were [there](#)  
237 any interaction effects due to the provision of whole wheat detected. However, provision of  
238 whole wheat resulted in an improvement in feed efficiency. Mortality was below 2%, and  
239 with no apparent effect of treatments. Gizzard weight increased when whole wheat was used  
240 ( $P<0.05$ ), but was not affected by grit (Table [43](#)). Gizzard pH was not affected by treatment.

241

**242 Experiment 3**

243 As shown in Table [54](#), grit in the form of zeolite or granite did not affect performance of the  
244 birds, while grit in the form of marble resulted in a reduced feed intake and weight gain  
245 ( $P<0.05$ ). Grit had no effect on AME, neither in the period 18 to 21 d of age, when the diet  
246 contained 15 % whole wheat. Grit did not affect gizzard characteristics, apart from a higher  
247 relative weight of gizzard content at 13 d of age for the granite grit compared to the zeolite  
248 and marble grit treatment.

249 As shown in Table [65](#), birds ate less of the marble than of the other types of grit ( $P<0.05$ ).

250 The amount of grit in the gizzard was higher for granite than for zeolite and marble, and was  
251 also higher for zeolite than for marble at 13 d of age ( $P<0.05$ ). A large portion of the grit  
252 consumed passed through the digestive tract and was recovered in the excreta, with the  
253 highest proportion recovered in the excreta between 5 and 11 d of age (Table [54](#)). Less  
254 marble was recovered in the excreta than the other grit types, and this combined with small  
255 quantities recovered in the gizzard, resulted in a higher proportion of grit unrecovered  
256 between 5 and 18 d of age than for the other types of grit ( $P<0.05$ ). Due to a higher amount of  
257 grit in the gizzard, granite grit had [a](#) lower proportion of grit unrecovered than the zeolite grit

258 (P<0.05). Sieving of the recovered grit in the excreta revealed a particle size distribution  
259 similar to the particle size of the grit fed (data not shown). Only small differences were found  
260 in excreta particle size distribution as affected by grit (Table 65). Granite grit resulted in a  
261 higher proportion of large particles and a lower proportion of small particles in excreta  
262 collected between 11 and 13 d of age than when no grit or marble was used (P<0.05). Also  
263 for excreta collected between 18 and 21 d of age, the proportion of large particles were higher  
264 with granite than with the other treatments (P<0.05).

265 As shown in Table 76, birds adapted to zeolite or granite grit tended to consume more whole  
266 wheat, resulting in a larger amount of whole wheat in the crop at time of killing (P<0.05).  
267 Apart from that, grit did not have any significant effects on the ability of the birds to handle  
268 large amounts of whole wheat.

269

## 270 Discussion

271 Despite the prominent role of grit stones in wild birds (Gionfriddo and Best, 1999), and the  
272 fact that broiler chickens consume significant amounts of grit stones when offered, the  
273 performance results as well as AME data indicate that grit stones do not improve  
274 performance. The hypothesis was that grit stones would be beneficial through facilitating  
275 gizzard development and the grinding of feed particles. Thus, the fact that the grit stones in  
276 many cases failed to stimulate gizzard development or gizzard pH and did not have any  
277 detectable effect on excreta particle size, seems to indicate that this hypothesis must be  
278 rejected. Hetland *et al.* (2003) did observe less large particles in the duodenum of broilers  
279 given granite grit. As particles entering the duodenum is a more nutritionally relevant  
280 measure of grinding, particle size as measured in excreta may have been inadequate. It is also  
281 possible that the method for correction for grit stones in excreta may have confounded the

282 results. However, if the grit stones had facilitated grinding, an effect on AME would have  
283 been expected, not the least when whole wheat was added to the diet.

284 Beneficial effects of structural components observed previously ~~have~~ been linked to a  
285 considerable stimulation of gizzard size and a significant reduction in gizzard pH. For  
286 example, Svihus (2011), reviewing the literature, showed that size of the gizzard as an  
287 average increased nearly 50% by addition of oat hulls, and that structural components  
288 resulted in a significant reduction of gizzard pH. In the current experiments, either no  
289 increase or a moderate increase of 9% (Experiment 1) was observed, and no effect on gizzard  
290 pH was observed. A considerable enlargement of the gizzard of between 20 and 30% has  
291 been observed before (Hetland *et al.*, 2003; Garipoglu *et al.*, 2006). Thus, it is possible that  
292 environmental factors or the characteristics of the grit may have had an influence in unknown  
293 ways. One such interacting effect could be the coarseness of the diet. However, grit stones  
294 did not interact with structure as observed in Experiment 2, and neither was any significant  
295 effects observed for grinding of whole wheat in Experiment 3. This is in accordance with  
296 earlier experiments, which have failed to detect any interactions between diet structure and  
297 grit use (Hetland *et al.*, 2003; Adeniji, 2010).

298 The marble grit used in Experiment 3 impaired feed intake and thus weight gain. A negative  
299 effect of grits ~~such as marble~~ containing large amounts of calcium has been observed before  
300 (Scott and Heuser, 1957). A logical explanation for such a negative effect is disturbance of  
301 calcium balance. A negative effect through an increase in gizzard pH could also be expected,  
302 but no such effect was observed in the current experiment.

303 A careful quantitative assessment of fate of grit particles does not seem to have been carried  
304 out before in domesticated chickens, and the results reported here demonstrated that a large  
305 portion of the grit passed through the digestive tract without being ~~grounded~~ down in the

306 gizzard. Vance (1971) demonstrated this mechanism in pheasants, and were able to recover  
307 25 % of the grit stones in the excreta. In the current experiment, around two-thirds of the  
308 zeolite and granite grit stones consumed were recovered in the excreta. Although care was  
309 exerted to minimize error due to spilling of grit stones from the feeder (e.g. by excluding  
310 exposed and clean grit stones not embedded in excreta), such flaws cannot be excluded for  
311 the excreta collected between 5 and 11 d of age. In excreta collected after that, however, this  
312 potential source of error was eliminated, since the birds did not have access to grit and neither  
313 was able to peck on excreta. Thus, it can be concluded that a large portion of the grit stones  
314 eaten will pass through the digestive tract. For granite grit, only 10% of the grit seem to have  
315 been ~~grounded~~ down during the experimental period. As there was no conspicuous  
316 difference in size distribution between particles in the excreta and those fed, it seems that  
317 many grit particles will pass through the digestive tract without a considerable retention time  
318 in the gizzard. If so, this, combined with the fact that consumption of grit stones is moderate,  
319 may explain the lack of significant effect of grit stones on gizzard development and hence  
320 bird performance.

321 In conclusion, grit stones do not stimulate gizzard development in a similar way as other  
322 structural materials, and this may explain the lack of nutritional responses. The lack of  
323 stimulation is at least partly due to the fact that a majority of the rather moderate amount of  
324 grit stones eaten ~~passes~~ through the small intestine without being retained in the gizzard.  
325 Marble particles are not suitable as grit.

326

## 327 **References**

328 ADENIJI, A.A. (2010) Effects of dietary grit inclusion on the utilization of rice husk by  
329 pullet chicks. *Tropical and Subtropical Agroecosystems*, **12**: 175-180.

- 330 AMERAH, A., RAVINDRAN, V. & LENTLE, R. (2009) Influence of insoluble fibre and whole  
331 wheat inclusion on the performance, digestive tract development and ileal microbiota profile  
332 of broiler chickens. *British Poultry Science*, **50**: 366-375.
- 333
- 334 BALE-THERIK, J.F., SABUNA, C. & JUSOFF, K. (2012) Influence of Grit on Performance  
335 of Local Chicken under Intensive Management System. *Global Veterinaria*, **9**: 248-251.
- 336 BALLOUN, S.L. & PHILLIPS, R.E. (1956) Grit feeding affects growth and feed utilization  
337 of chicks and egg production of laying hens. *Poultry Science*, **35**: 566-569.
- 338 BENNETT, C.D. & CLASSEN, H.L. (2003) Performance of two strains of laying hens fed  
339 ground and whole barley with and without access to insoluble grit. *Poultry Science*, **82**: 147-  
340 149.
- 341 BIGGS, P. & PARSONS, C.M. (2009) The effects of whole grains on nutrient digestibilities,  
342 growth performance, and cecal short-chain fatty acid concentrations in young chicks fed  
343 ground corn-soybean meal diets. *Poultry Science*, **88**: 1893-1905.
- 344 DA SILVA Jr., V.L., DE BARROS COTTA, J.T. & DE OLIVEIRA, A.I.L. (2003) Effect of  
345 the forms of presentation of corn and the use of grit in the rations on performance in broiler  
346 (in Spanish, with abstract in English). *Ciencia Agrotecnologia*, **27**: 1165-1171.
- 347 EVANS, M., SINGH, D.M., TRAPPET, P. & NAGLE, T. (2005) Investigations into feeding  
348 laying hens complete diets with wheat in whole or ground form and zeolite presented in  
349 powdered or grit form on performance and oocyst output after being challenged with  
350 coccidiosis. *Proceedings of the 17<sup>th</sup> Australian Poultry Science Symposium*, Sydney, pp. 187-  
351 190.

- 352 GARIPOGLU, A.V., ERENER, G. & OCAK, N. (2006) Voluntary intake of insoluble  
353 granite-grit offered in free choice by broilers: Its effect on their digestive tract traits and  
354 performances. *Asian-Australian Journal of Animal Science*, **19**: 549-553.
- 355 GIONFRIDDO, J.P. & BEST, L.B. (1996) Grit-use patterns in North American birds: The  
356 influence of diet, body size, and gender. *Wilson Bulletin*, **108**: 685-696.
- 357 GIONFRIDDO, J.P. & BEST, L.B. (1999) Grit use by birds. A review, in: NOLAN, V. (Ed.)  
358 *Current Ornithology*, Vol. 15. pp. 89-148 (New York, Kluwer Academic/Plenum Publishers).
- 359 HETLAND, H., SVIHUS, B. & KROGDAHL, Å. (2003) Effects of oat hulls and wood  
360 shavings on digestion in broilers and layers fed diets based on whole or ground wheat. *British*  
361 *Poultry Science*, **44**: 275-282.
- 362 HETLAND, H., SVIHUS, B. & OLAISEN, V. (2002) Effect of feeding whole cereals on  
363 performance, starch digestibility and duodenal particle size distribution in broiler chickens.  
364 *British Poultry Science*, **43**: 416-423.
- 365 HUSVÉTH, F., PÁL, L., GALAMB, E., ÁCS, K.C., BUSTYAHÁZAI, L., WÁGNER, L.,  
366 DUBLECZ, F. & DUBLECZ, K. (2015) Effects of whole wheat incorporated into pelleted  
367 diets on the growth performance and intestinal function of broiler chickens. *Animal Feed*  
368 *Science and Technology*, **210**: 144-151.
- 369 JONES, G.P.D. & TAYLOR, R. D. (1999) Performance and gut characteristics of grit-fed  
370 broilers. *Proceedings of the 11<sup>th</sup> Australian Poultry Science Symposium*, Sydney, pp. 57-60.
- 371 NORRIS, E., NORRIS, C. & STEEN, J.B. (1975) Regulation and grinding ability of grit in  
372 the gizzard of Norwegian willow ptarmigan (*Lagopus lagopus*). *Poultry Science*, **54**: 1839-  
373 1843.



- 374 OLUYEMI, J., ARAFA, A. & HARMS, R. (1978) Influence of sand and grit on the  
375 performance of turkey poult fed on diets containing two concentrations of protein. *British*  
376 *Poultry Science*, **19**: 169-172.
- 377 SAS INSTITUTE (2006) SAS/STAT User's Guide Release 9.1 (Cary, NC, SAS Inst. Inc).
- 378 SCHNEIDER, A.H., DE ALMEIDA, D.S., YURI, F.M., ZIMMERMANN, O.F., GERBER,  
379 M.W. & GEWEHR, C.E. (2016) Natural zeolites in diet or litter of broilers. *British Poultry*  
380 *Science*, **57**: 257-263.
- 381 SCOTT, M.L. & HEUSER, G.F. (1957) The value of grit for chickens and turkeys. *Poultry*  
382 *Science*, **36**: 276-283.
- 383 SVIHUS, B. (2011) The gizzard: Function, influence of diet structure and effects on nutrient  
384 availability. *World's Poultry Science Journal*, **67**: 207-224.
- 385 SVIHUS, B., HERSTAD, O., NEWMAN, C.W. & NEWMAN, R.K. (1997) Comparison of  
386 performance and intestinal characteristics of broiler chickens fed on diets containing whole,  
387 rolled or ground barley. *British Poultry Science*, **38**: 524-529.
- 388 VANCE, D. R. (1971). Physical and chemical alterations of grit consumed by pheasants. *The*  
389 *Journal of Wildlife Management*, **35**: 136-140.
- 390 WALDENSTEDT, L., ELWINGER, K., HOOSHMAND-RAD, P., THEBO, P. & UGGLA,  
391 A. (1998) Comparison between effects of standard feed and whole wheat supplemented diet  
392 on experimental *Eimeria tenella* and *Eimeria maxima* infections in broiler chickens. *Acta*  
393 *Veterinaera Scandinavica*, **39**: 461-471.

394

395

396

397

Table 1. Calculated composition of the diet used at different ages in Experiment 1 and 3 (g/kg)<sup>1</sup>

	Starter Exp. 1	Grower Exp. 1	Starter Exp. 3	Grower Exp. 3
Metabolisable energy (MJ/kg) <sup>1</sup>	12.3	11.9	12.2	12.4
Crude protein	235	192	228	215
Crude fat	68	67	72	75
Lys	13.2	11.3	13.8	12.6
Met	7.5	6.2	6.7	6.1
Ca	9.0	7.2	9.2	8.6
Total P	6.2	5.7	5.3	5.1

<sup>1</sup>A crumbled diet was used until 10 days of age, and thereafter a 3.5 mm pellet was used.

Table 2<sup>1</sup>. Composition of the diet used at different ages in Experiment 2 (g/kg)<sup>1</sup>

	1 to 10 d	11 to 21 d	22 to 35 d	36 to 41 d
Wheat <sup>21</sup>	354.3	308.6	289.8	321.0
Maize	250.0	270.0	310.0	320.0
Soybean meal, 467 g CP/kg	232.5	113.1	114.3	73.8
Full fat extruded soya, 320 g CP/kg	63.1	70.0	60.0	60.0
Rapeseeds, 203 g CP/kg	20.0	25.0	25.0	30.0
Hemoglobin meal	17.6	9.1	4.8	10.5
Rapeseed expeller	15.0	100.0	100.0	100.0
Soybean oil	13.5	24.0	29.6	14.6
Lard	-	7.0	11.0	17.0
Soybean expeller	-	50.0	10.0	10.0
Rapeseed meal	-	-	25.0	29.7

Formatted: Superscript

Formatted Table

Minor ingredients <sup>32</sup>	34.0	23.2	20.5	13.4
<b>Calculated composition:</b>				
Metabolisable energy (MJ/kg) <sup>1</sup>	12.6	13.3	13.5	13.5
Crude protein	215.5	199.9	194.4	186.8
Crude fat	52.4	81.4	88.0	81.5
Lys	13.3	12.1	11.6	10.9
Met	6.3	5.5	5.2	4.9
Thr	9.1	8.2	8.6	7.7
Ca	7.0	5.5	5.0	3.0
Total P	6.9	5.5	4.6	4.4

414 <sup>1</sup>A crumbled diet was used until 10 days of age, and thereafter a 3.2 mm pellet was used

415 <sup>24</sup>Wheat ground through a hammer mill (2 mm sieve was used, except for in diet with whole  
416 wheat, where 60 and 80 g/kg whole wheat added after pelleting replaced ground wheat at 11 to  
417 21 and 22 to 41 d, respectively.

418 <sup>32</sup>Vitamins, micro minerals, amino acids, salt, sodium bicarbonate, limestone, mono- and di-  
419 calcium phosphate and enzymes added according to commercial standards.

420

421

422

423

424

425

426

427

428

429

430

431

432

433

434

435

436 Table 32. Performance and gizzard weight in broiler chickens as affected by provision of grit.  
437 Experiment 1<sup>1</sup>

	No grit	Grit	√MSE	P-value
1 – 28 d of age				

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Font: (Default) Times New Roman

Formatted: Not Superscript/ Subscript

Formatted: Superscript

Feed intake, g per bird	2382	2365	34.0	NS
Weight gain, g per bird	1699	1702	33.1	NS
FCR (Feed/gain)	1.40	1.39	0.017	NS
Gizzard weight, g <sup>2†</sup>	21.9	23.8	3.29	<0.001

438 <sup>1</sup>Four replicates per treatment.

Formatted: Not Superscript/ Subscript

439 <sup>2†</sup>Measured when slaughtering at 30 d of age.

440

441

442

443

444

445

446

447

448

449

450

451

452

453

454

455

456

457

458

459

460

461

462

463

464 Table 43. Performance of 1 to 41 d old broiler chickens as affected by whole wheat (WW)  
465 and grit (GR) added to a control diet (C). Experiment 2<sup>1</sup>

Formatted: Superscript

Treatments

P-values

	C	C+WW	C+GR	C+WW+GR	$\sqrt{\text{MSE}}$ <del>SEM</del>	Wheat	Grit
Feed intake, g	4440	4383	4405	4331	<del>138.149</del> 2	0.089	NS
Weight gain, g	2774	2771	2747	2735	<del>97.043</del> 1	NS	NS
<del>FCR</del> (Feed/gain)	1.60	1.58	1.60	1.58	<del>0.03004</del> 0.8775	0.008	NS
Gizzard weight <sup>2+</sup>	5.54	6.34	<del>5.988</del>	6.34		0.030	NS
Gizzard pH <sup>3+</sup>	2.8	2.3	2.6	2.6	<del>0.5328</del>	NS	NS

466 <sup>1</sup>Thirteen replicates per treatment.

467 <sup>2+</sup>Gizzard with contents, g/kg ~~body~~ weight.

468 <sup>3+</sup>Measured in gizzard contents.

469

470

471

472

473

474

475

476

477

478

479

480

481

482

483

484

485

486

487

488

489

490

Formatted: Not Superscript/ Subscript

491

492 Table 5.4. Performance, apparent metabolisable energy (AME) and gizzard characteristics in  
 493 broiler chickens given different sources of grit. Experiment 3<sup>1</sup>

	No grit	Zeolite	Granite	Marble	√MSE	P-value
5 – 18 d of age, per bird						
Feed intake, g	931 <sup>a</sup>	955 <sup>a</sup>	932 <sup>a</sup>	876 <sup>b</sup>	37.0	<0.001
Weight gain, g	748 <sup>a</sup>	769 <sup>a</sup>	754 <sup>a</sup>	702 <sup>b</sup>	35.6	<0.001
FCR <del>F</del> (feed/gain)	1.25	1.24	1.24	1.25	0.028	NS
AME						
13 – 18 d, MJ/kg DM	13.5	13.6	13.7	13.6	0.40	NS
18 – 21 d, MJ/kg DM	14.0	14.1	14.2	13.5	1.04	NS
Gizzard characteristics						
pH, 13 d	3.1	3.5	3.4	3.5	0.59	NS
pH, 18 d	3.3	3.6	3.6	3.1	0.80	NS
pH, 21 d	3.0	2.8	2.9	2.8	0.48	NS
Gizzard 13 d <sup>2+</sup>	21.4	22.1	22.6	20.5	2.26	NS
Content 13 d <sup>2+</sup>	13.4 <sup>ab</sup>	12.4 <sup>b</sup>	16.3 <sup>a</sup>	11.4 <sup>b</sup>	3.94	0.023
Gizzard 18 d <sup>2+</sup>	15.6	15.8	15.5	16.1	2.56	NS
Content 18 d <sup>2+</sup>	8.9	7.9	9.1	9.7	5.59	NS
Gizzard 21 d <sup>2+</sup>	15.9	15.2	15.6	15.4	1.72	NS
Content 21 d <sup>2+</sup>	8.2	8.6	9.4	7.3	2.12	NS

494 <sup>1</sup>Twelve replicates per treatment.

495 <sup>2+</sup>Weight, g/kg ~~body~~ weight.

496 <sup>ab</sup>Means within a row not sharing the same superscript are significantly different (P<0.05).

497

498

499

500

501

502

503

504

505

506

507

508

509

510

511

Formatted: Not Superscript/ Subscript

512

513 Table 65. Fate of grit in the digestive tract and excreta particle size in broiler chickens given  
 514 different sources of grit. Experiment 3<sup>1</sup>

	No grit	Zeolite	Granite	Marble	√MSE	P-value
Grit flow and grinding						
Intake/bird 5 - 11 d, g	-	9.3 <sup>a</sup>	9.3 <sup>a</sup>	5.8 <sup>b</sup>	1.12	<0.001
Grit in gizzard 13 d, g	-	0.9 <sup>b</sup>	3.1 <sup>a</sup>	0.0 <sup>c</sup>	0.575	<0.001
Grit in gizzard 18 d, g	-	0.1 <sup>b</sup>	1.6 <sup>a</sup>	0.0 <sup>b</sup>	0.937	<0.001
Excreta 5 - 11 d, g/g <sup>2+</sup>	-	0.39 <sup>a</sup>	0.45 <sup>a</sup>	0.26 <sup>b</sup>	0.085	<0.001
Excreta 11 - 13 d, g/g <sup>2+</sup>	-	0.18 <sup>a</sup>	0.12 <sup>b</sup>	0.20 <sup>a</sup>	0.062	0.006
Excreta 13 - 18 d, g/g <sup>2+</sup>	-	0.07 <sup>b</sup>	0.10 <sup>a</sup>	0.00 <sup>c</sup>	0.042	<0.001
Unrecovered 5 - 18 d, g/g <sup>3+</sup>	-	0.33 <sup>b</sup>	0.10 <sup>c</sup>	0.54 <sup>a</sup>	0.092	<0.001
Excreta particle size						
11 - 13 d of age						
> 1.4 mm, g/g	0.10	0.11	0.08	0.07	0.046	NS
1.4-0.8 mm, g/g	0.12 <sup>b</sup>	0.12 <sup>b</sup>	0.18 <sup>a</sup>	0.11 <sup>b</sup>	0.020	<0.001
0.8-0.5 mm, g/g	0.09 <sup>a</sup>	0.07 <sup>b</sup>	0.10 <sup>a</sup>	0.10 <sup>a</sup>	0.015	<0.001
0.5-0.2 mm, g/g	0.07 <sup>b</sup>	0.12 <sup>a</sup>	0.08 <sup>b</sup>	0.06 <sup>b</sup>	0.027	<0.001
< 0.2 mm, g/g	0.62 <sup>ab</sup>	0.58 <sup>bc</sup>	0.56 <sup>c</sup>	0.67 <sup>a</sup>	0.060	<0.001
13 - 18 d of age						
> 1.4 mm, g/g	0.11	0.12	0.08	0.10	0.041	0.0736
1.4-0.8 mm, g/g	0.13	0.14	0.15	0.13	0.032	NS
0.8-0.5 mm, g/g	0.10	0.11	0.11	0.11	0.025	NS
0.5-0.2 mm, g/g	0.08	0.09	0.10	0.09	0.032	NS
< 0.2 mm, g/g	0.58	0.54	0.56	0.58	0.104	NS
18 - 21 d of age						
> 1.4 mm, g/g	0.19	0.21	0.17	0.15	0.065	NS
1.4-0.8 mm, g/g	0.09 <sup>b</sup>	0.08 <sup>b</sup>	0.13 <sup>a</sup>	0.08 <sup>b</sup>	0.034	0.003
0.8-0.5 mm, g/g	0.10	0.10	0.10	0.09	0.034	NS
0.5-0.2 mm, g/g	0.14 <sup>b</sup>	0.22 <sup>a</sup>	0.15 <sup>b</sup>	0.14 <sup>b</sup>	0.042	<0.001
< 0.2 mm, g/g	0.48	0.40	0.45	0.53	0.145	NS

515 <sup>1</sup>Twelve replicates per treatment.

516 <sup>2+</sup>Amount grit in the excreta as proportion of grit eaten.

517 <sup>3+</sup>Proportion of grit eaten for a cage not accounted for in either excreta or gizzard content.  
 518 Content in the two remaining live birds at 18 d were estimated based on average content in  
 519 killed birds within treatment.

520 <sup>abc</sup>Means within a row not sharing the same superscript are significantly different (P<0.05).

521

522

523

524

525

526

Formatted: Not Superscript/ Subscript

527

528

529 Table 76. Consumption and fate of whole wheat given to 21 d old broiler chickens adapted to  
 530 different forms of grit. Experiment 3<sup>1</sup>

	No grit	Zeolite	Granite	Marble	√MSE	P-value
Intake	16.1	27.4	21.5	16.6	7.52	0.057
Amount in crop <sup>2+</sup> , g	2.3 <sup>b</sup>	7.6 <sup>a</sup>	4.4 <sup>ab</sup>	1.4 <sup>b</sup>	3.04	0.010
Amount in gizzard <sup>2+</sup> , g	2.6	2.9	1.3	2.2	1.02	0.069
Amount in intestines <sup>2+</sup> , g	0.1	0.1	0.1	0.0	0.15	NS
Amount in excreta <sup>2+</sup> , g	0.2	0.1	0.3	0.3	0.46	NS
Amount unrecovered <sup>2+</sup> , g	10.8	16.8	15.4	12.6	5.00	NS
Amount passed gizzard, g <sup>2+</sup>	0.4	0.1	0.3	0.4	0.55	NS
Proportion grinded, g/g <sup>3+</sup>	0.78	0.84	0.90	0.83	0.10	NS

531 <sup>1</sup>Six replicates per treatment.

532 <sup>2+</sup>As intact kernels in birds starved for 12 hours, fed whole wheat for 2 hours and then killed  
 533 3 hours later.

534 <sup>3+</sup>Amount of unrecovered intact kernels in proportion to amount passed the crop.

535 <sup>ab</sup>Means within a row not sharing the same superscript are significantly different (P<0.05).

536

537

538

539

540

541

542

543

544

545

546

547

548

549

550

551

552

Formatted: Not Superscript/ Subscript



553

554

555

