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SUMMARY

22 Despite an effective nutrient retention , impaired digestibility is frequently observed. This
23 review aims to give an overview of retention time of material through the digestive tract, in
24 an attempt to reveal mechanisms relating flow and retention of material to the digestive
25 process. The mean retention time based on marker content in the different segments of the
26 digestive tract or measured as time of 50 % marker excreted is remarkably short at between 5
27 and 6 h, but varies considerably due to method used, diet composition and feeding pattern.
28 Mean retention time in the small intestine is commonly reported to be around 3 h, with 1 h
29 retention time in the tract proximal to Meckel's diverticulum, and is less affected by diet or
30 feeding pattern. The mechanisms explaining a high nutrient digestion and absorption despite
31 this astonishingly short time is still a puzzle. A selective flow and reflux of material
32 throughout the small intestine seems to be a potential mechanism, but more research is
33 needed in this important and fascinating area of poultry research.

34

DESCRIPTION OF THE PROBLEM

35 A short retention time in the digestive tract is one of the fascinating features of poultry. The
36 short retention time allows for a high feed intake despite the limitations to volume of the
37 digestive system. Although the digestive tract contents of broilers [1] can be estimated to
38 represent more than twice the percentage of body weight compared to e.g. the 91 d old pigs
39 [2], the difference in body weight makes such direct comparisons difficult. McWhorter et al.
40 [3] states that when compared at a similar body weight, birds have a smaller digestive tract
41 volume than mammals.

42 Despite this short retention time, domesticated birds do not seem to normally be
43 compromising on nutrient digestibility, as digestibility of major nutrients such as fat, protein
44 and starch are not lower in poultry as compared to e.g. pigs. This is particularly fascinating

45 for the starch fraction of the diet. Starch is the quantitatively most important fraction of the
46 diet, and is largely present as intact starch granules in pelleted diets, which due to their semi-
47 crystalline structure is hard to digest [4]. Starch is usually reported to have an ileal
48 digestibility of more than 95 % in poultry, but a low digestibility has frequently been
49 reported, e.g. of starch due to lack of structural components and/or due to the use of specific
50 cereals such as wheat [5]. In addition to the economic consequences due to loss of nutrients,
51 undigested nutrients may also have other harmful effects, such as being substrates for
52 proliferation of potentially harmful microflora, or by facilitating wet litter problems.

53 Since retention time is an essential factor in intestinal digestion, this short review will attempt
54 to describe the mechanisms governing the flow of material in the poultry digestive tract, and
55 how this relates to digestive actions in relation to e.g. starch. In addition, knowledge gaps will
56 be presented, as well as some suggestions for future research to fill those gaps. The review,
57 while discussing flow of material in general, will focus on the small intestine, since this is
58 where digestion and absorption mainly takes place. The importance of the crop [6, 7] and the
59 gizzard [8] on digesta flow and digestion have been extensively reviewed previously, and will
60 thus not be discussed in detail here. A very significant and complex flux and reflux processes,
61 and degradation to absorbable nutrients via microbial activity, takes place in the ceca and
62 colon [9], although this is also considered outside the scope of this review.

63

64 PASSAGE RATE AND MEAN RETENTION

65 Although retention time is the nutritionally relevant parameter, passage rate is the reciprocal
66 value and is often measured and used interchangeably as expressions of the same. However,
67 some methods of measuring passage rate are not really related to retention time, but are rather
68 measurements of *minimum* time needed for ingested material to pass. A simple method is to

69 use an indigestible marker, and record the time needed for this marker to appear in excreta.
70 For simplicity of recording this trait, the intensely red marker ferric oxide (Fe_2O_3) or the
71 green marker chromium oxide (Cr_2O_3) have often been used, where passage rate can be
72 visually determined by recording the time it takes for the conspicuous colour of the excreta to
73 appear. Typical minimum passage rates are presented in Table 1, and demonstrates a rather
74 short minimum retention time, averaging close to 3 h. It is worth noting the large variation in
75 values obtained, from less than 1 h to more than 5 h as an average for several birds within the
76 same treatment. Probably, this reflects the inaccuracy of first appearance as a reliable
77 measurement of passage, as will be discussed below.

78 For a more representative measure of retention time there are chiefly two methods in use, of
79 which one is based on analysis of contents in the digestive tract, and the other is based on
80 analyses of excreta. In the former method, a marker is added to the diet, and after a period of
81 feeding to assure a steady state, where feed intake is also recorded, birds are killed and
82 marker content in different segments of the digestive tract is determined. An estimate of
83 retention time is calculated by dividing the content of marker in each segment with the
84 marker intake per time unit. The method is particularly valuable due to the data often gained
85 on retention time in different segments, but a potential weakness is the assumption of steady
86 intake and flow of material. For example, although birds may eat frequently, data have shown
87 that even ad libitum fed broiler chicken have distinct meals, eating in average twice per hour
88 [21]. If birds are adapted to intermittent feeding, retention time may increase with many
89 hours, since the birds are able to store large quantities in the crop, which will gradually be
90 passed on to subsequent sections of the digestive tract [22].

91 When excreta is used to measure retention time, a diet without marker is commonly replaced
92 by a diet with marker for a limited amount of time (normally 10 to 30 min), usually after a
93 short feed withdrawal period to stimulate feed intake. Excreta is then collected at timed

94 intervals (normally at least once per hour for the first 8-10 h), and analysed for marker
95 content. Feed intake of the diet with marker is also recorded. This method will measure total
96 tract retention time based on passage of a major quantity of marker, with mean retention time
97 usually measured as time of 50 % marker excretion (t50), or as mean retention time based on
98 the product of marker excreted and time for passage, relative to total amounts of marker
99 excreted (MRT). However, the feed withdrawal period prior to measurement may be a
100 limitation if it is considerable, as a long feed deprivation time may affect passage rate, as will
101 be discussed below. Alternatively, a marker can be provided directly to the birds, e.g. through
102 a gelatine capsule, thus forsaking the need for a feed withdrawal period. In Table 2, retention
103 times using the steady state or t50 method are presented.

104 As shown in Table 2, when Steady state or t50 were used as methods, the total tract retention
105 time averaged slightly more than 5.5 h, which is a considerably longer time and with less
106 variation than observed when minimum retention time is measured. Thus, first appearance is
107 not a representative measure of retention time.

108

109 FACTORS AFFECTING RETENTION TIME

110 As discussed, mean retention time and not first appearance of marker in excreta, must be
111 calculated to give a representative picture of retention time. However, measurements of mean
112 retention time (MRT) using the equation of Coombe and Kay [34] is often reported to be
113 much higher than the values presented in Table 2. Almirall and Esteve-Garcia [24] found
114 twice as high mean retention times when measured using this method as compared to when
115 t50 was used as a method, and Adeleye et al. [33] and Lázaro et al. [27] found values to be
116 three times as high when MRT was calculated compared to t50. Duve et al. [31] also found
117 MRT to be higher than t50, although here the retention time was only approximately 50 %

118 higher. Rochell et al. [32], however, only found a small increase in calculated retention time
119 when MRT was used. The explanation for this large difference in observed values can be
120 found in the method used to calculate retention time. The t50 method is based on the time
121 when 50 % of the marker is excreted, and thus is based on the passage of the first 50 % of the
122 marker, without the need to fully take the fate of the remaining marker into consideration.
123 This would have given a valid estimate of mean retention time if marker flow followed a
124 steady state over time, but this is not necessarily the case. The remaining fraction of the
125 marker after 50 % of the marker has passed often stays in the digestive tract far longer than
126 the first part. Thus, when retention time of this fraction is taken into consideration, the
127 calculated mean retention time may become significantly longer. It is in this respect
128 interesting to note that the small difference in values for t50 and MRT observed by Rochell et
129 al. [32] was due to a very short collection period of only 12 h, as compared to the additional
130 collections at 24, 36 and 48 h in the other studies. The smaller difference between t50 and
131 MRT observed by Duve et al. [31] can likewise be explained by the fact that excreta was only
132 collected for 24 h in this study.

133 In addition to the potential retention time in the crop as already mentioned, a significant cause
134 for an uneven passage time of the marker is the extent to which material passes into the ceca,
135 as material entering the ceca can remain there for at least 48 h [9]. It is in this respect
136 interesting to note that Liu et al. [35] observed that it took 4 h for the marker to appear in the
137 ceca after feeding. This indicates that the first passage will not be influenced by ceca
138 retention. A potentially even more serious flaw in the calculation based on the method of
139 Coombe and Kay [34], would be if all the material collected at 24, 36 and 48 h were dealt
140 with mathematically as if they were all excreted during these times, while they in fact were
141 excreted up to 12 h earlier. Coombe and Kay [34] corrected for this by using the mean time
142 between collections as a measure of time, but it is uncertain whether this important principle

143 was followed in the work reported here, and anyway, it is logical to assume that excretion
144 decreases over time, and thus that the mean passage rate would be less than this figure. Thus,
145 this potential flaw in this calculation method and the fact that retention in the ceca may not be
146 relevant to the extent to which potentially digestible nutrients may be digested (since the
147 material has already passed the small intestine at this point), estimates of retention time based
148 on MRT may not be relevant. In other words, retention time should be based on t50, and not
149 on the method described by Coombe and Kay [34].

150 Another factor affecting results of measurements is the behaviour of the marker. When
151 Rougier and Carre [30] compared the use of a titanium marker (TiO_2) with the use of Cr-
152 mordanted hay, the estimated retention time increased significantly, and in some cases to the
153 double. Vergara et al. [36] also found that soluble Cr-EDTA passed much faster than
154 insoluble Cr-mordanted rice hulls, and that a longer retention time in the gizzard was the
155 major reason for this difference. This is related to the fact that large fibre particles are
156 retained for a prolonged period in the gizzard, as demonstrated by Hetland et al. [37]. The
157 particle size of the mordanted hay may thus be of importance, as retention of particles in the
158 gizzard is related to size of the particles. Thus, the lack of difference in passage of Cr-
159 mordanted hay and Cr-EDTA observed by Rodgers et al. [38] could be due to the fact that the
160 hay was ground to a fine powder in this experiment. Retention time in the gizzard therefore
161 will potentially have a significant influence on total tract retention time. In addition to
162 particle size of the dissolved feed material, pelleting and other feed processing manipulations
163 may also have an effect, either indirectly through affecting feed intake, or directly through
164 particle reduction effects [8], but these topics are considered outside the scope of this review.

165 The above illustrates a very important principle, which is that the flow of materials through
166 the digestive tract is not even for all components of the diet, even when passage through the
167 tract anterior to the ileo-ceco-colonic junction only, is considered. Thus, the measurement of

168 retention time is related to the specific behaviour of the indigestible component assessed, and
169 not necessarily to the passage of the ingested feed as a whole. While Cr-EDTA may pass
170 particularly fast, and Cr-mordanted fiber may pass particularly slowly, the insoluble but fine
171 particles in the form of TiO_2 or Cr_2O_3 seem to pass at rather similar rates.

172 The large difference in passage rate of different fractions of the ingested material is illustrated
173 elegantly when considering experimental data where birds have been starved to empty the
174 digestive tract, and thereafter refed and killed at different times to quantify contents in
175 various parts of the digestive tract. Doing so, it has been demonstrated that the part of the
176 feed with the fastest passage will be found in the small intestine already within 25 min of
177 commencement of feeding [39]. Svihus et al. [40] even demonstrated that the jejunum was
178 full and operating at maximum capacity 30 min after feeding, as indicated by the fact that
179 marker content in the jejunum did not increase over time after 30 min. Such a rapid passage
180 would indicate literally no retention time in the anterior digestive tract. For the crop, this is
181 not surprising, as Chaplin et al. [41] clearly established the important principle that material
182 will bypass the crop when the gizzard is not full. In addition, there are no significant
183 digestion processes taking place in the crop, and thus it would be logical to bypass the crop in
184 such a situation. For the gizzard, however, this rapid passage is surprising, since retention
185 time in the gizzard is important for the digestive processes taking place there. As already
186 discussed, a selective retention is taking place in the gizzard. Thus, although experimental
187 data is lacking, it is logical to assume that the material which bypasses the gizzard is the most
188 finely ground fraction of the feed, where there is no need for further grinding in the gizzard.
189 However, the lack of time for chemical degradation through hydrochloric acid and pepsin is
190 puzzling. A rapid passage of material into the small intestine is neither dependent on using
191 starved birds. Svihus et al. [17] gave broiler chickens a capsule containing Cr_2O_3 without feed
192 withdrawal, and found that a majority of the marker had passed into the small intestine within

193 45 min, without any considerable differences in marker content in the jejunum and the ileum.
194 Slightly slower passage rates were observed by Liu et al. [35], when a contrast agent were
195 added without prior feed withdrawal, and the exposed digestive tract were assessed by x-ray
196 scanning. In this experiment, no significant amounts were observed in the ileum before after
197 1 h. Interestingly, no marker was detected in the small intestine after 15 min in this
198 experiment, but large amounts were observed in the jejunum after 30 min. Also Vergara et al.
199 [36] found extremely fast passage into the small intestine even for ad libitum fed birds. When
200 the soluble marker Cr-EDTA was administered using a capsule, 22 % of the marker had
201 entered the small intestine already after 5 min.

202 Thus, as the above discussion has demonstrated, the passage of material through the digestive
203 tract is not even, but varies due to selective retention in different segments, which again is
204 affected by both physical characteristics of components in the feed and the feeding pattern.
205 For example, the above seems to indicate a mechanism where material is rapidly passed into
206 the small intestine when this segment is not full, possibly to maximize the digestive processes
207 to compensate for a short retention time.

208 In addition to the experimental implications, such as being aware of that nutrient digestibility
209 values obtained by the use of markers assumes that the nutrient and the marker has a similar
210 passage pattern, this fact also has implications for understanding the interaction of intestinal
211 retention time and the digestion process, as will be discussed in the next section.

212 RETENTION TIME IN THE SMALL INTESTINE

213 A pertinent question is the time available for digestion in the small intestine. This is
214 obviously related to retention time in this segment, and this important question has been
215 assessed in several experiments where birds have been killed and dissected following marker
216 administration. Some results from such assessments are summarized in Table 3 below.

217 As Table 3 shows, retention time in the jejunum is most commonly reported to be around 1 h,
218 although some authors report up to 2 h retention time. Retention time in the ileum is longer
219 than retention time in the jejunum, often approaching 2 h or more. Although the weight of the
220 jejunum is higher than the ileum [30, 38]) and the holding capacity of the ileum is smaller
221 than the jejunum [1, 22], a longer retention time in the ileum is a logical consequence of the
222 reduced amount of digestible components, which will allow for a slower flow. A retention
223 time in the small intestine of about 3 h fits well with studies of flow of material through the
224 small intestine, carried out by timed killing of birds after feeding a marker [40, 35].

225 Surprisingly, retention time seems to be rather insensitive to a number of factors assumed to
226 have an important role. In the publications presented in Table 3, a number of different diets
227 and fasting times have been used, although no clear pattern seems to be apparent in regards to
228 small intestinal retention time. As already discussed, retention in the crop due to intermittent
229 feeding or retention in the gizzard due to structure can affect total tract retention time, but
230 passage through the small intestine seems to be rather insensitive to diet or feeding
231 manipulations.

232

233 THE RELATION BETWEEN RETENTION TIME AND DIGESTIVE FUNCTION

234 With 3 h retention time in the small intestine, this means that the digestion process must be
235 completed and nutrients must have been absorbed within that short time period. However,
236 since the digestive and absorptive capacity is not considered to be equal throughout the small
237 intestine, the effective time available could be shorter. It is well established that the anterior
238 digestive tract is very active in digestion and absorption. Since the retention time in the
239 duodenum is reported to be only a few min [42, 43, 44, 26, 29], the quantitative effect of the
240 duodenum would be thought to be limited. However, Sklan et al. [48], reported that 95 % of

241 the fat was enzymatically degraded by the end of this segment, and Riesenfeld et al. [49]
242 concluded that the duodenum was the major site for starch degradation and glucose
243 absorption. Zimonja and Svihus [50] found that between 30 and 70 % of the starch had been
244 digested and absorbed in the duodenum, and Gutierrez de Alamo et al. [45, 46] found that
245 around 50 % of the starch had been digested by the proximal jejunum.

246 Although no comparative studies surprisingly have been found, e.g. whether the amylase
247 secreted by the chicken is particularly effective in digesting starch, a particularly effective
248 system for digestion and absorption of nutrients would be thought to be an important cause
249 for a high digestibility despite a short retention time.

250 Although no histologically distinct segments exist posterior to the duodenum, the remainder
251 of the digestive tract is conveniently divided into the jejunum and ileum using the remnant of
252 the yolk sac (Meckels diverticulum) as a demarcation. The length of the villi, however,
253 decreases throughout the small intestine [51], indicating reduced digestive capacity as the
254 digesta passes down the intestine. Thus, the duodenum and the jejunum are obviously the
255 most important sites for digestion and absorption, where a large majority, usually reported to
256 be higher than 75 %, of the starch is digested and absorbed [49, 52, 45, 46, 50]. The retention
257 time of perhaps 1 h in these segments taken into consideration, this high rate of digestion is
258 truly remarkable. Even more remarkable is the fact that the mechanisms governing this high
259 rate of digestion and absorption within a very short time is still poorly understood, as
260 discussed in a previous review [53]. The issue of a high digestion rate despite a low retention
261 time was also discussed extensively by McWhorter et al. [3]. A high paracellular absorption
262 was presented as one possible contributing factor, although it was pointed out that more
263 research is needed in this fascinating and important area.

264 As already discussed, the retention time in the small intestine posterior to Meckels
265 diverticulum is longer than in the jejunum, and thus could contribute significantly to the
266 digestion and absorption process, although the extent to which this segment of the digestive
267 tract is able to digest and absorb nutrients has been questioned [54]. As there are villi below
268 Meckels diverticulum as discussed above, this at least partly can explain the significant starch
269 digestion taking place posterior to Meckels diverticulum [49, 50]. Ferrer et al. [55] even
270 found the lower ileum, defined as the segment of the ileum attached to the ceca, to be able to
271 absorb glucose, although the capacity was lower than more anterior segments. Gutierrez de
272 Alamo et al. [45, 46] assessed starch digestibility in the proximal and distal portions of the
273 jejunum and the ileum, and demonstrated that although half the starch was digested by the
274 proximal jejunum, considerable amounts of starch was digested in the distal jejunum and the
275 proximal ileum. However, little further digestion took place at the distal ileum. A similar
276 pattern was observed for protein, although only a small part of the protein was digested by
277 the proximal jejunum. These observations indicate that little digestion takes place in the distal
278 ileum. However, the cause for this could simply be that the remaining part of the diet
279 reaching the distal ileum is not digestible. It is in this respect interesting that Yamauchi [56],
280 in his review of own and other's work on functionality of the small intestine, noted that when
281 the jejunum was resected, the ileum resumed a considerable digestive and absorptive
282 capacity, resulting in normal digestion in the resected birds. Thus, it is possible that a large
283 part of the ileum is able to take part in digestion and absorption if needed.

284 As discussed above, material may pass very rapidly into the small intestine. Sacranie et al.
285 [22] starved birds for 16 h to empty the digestive tract, and observed that within 1 h of
286 refeeding, both the jejunum and the ileum (using Meckels diverticulum as demarcation)
287 contained its maximum content of DM. Equally fascinating, the starch content in the ileum
288 was very high after 1 h of feeding, and slowly levelled off during the subsequent hours. In

289 fact, the content of the ileum contained more than 30 % starch 1 h after refeeding for the diet
290 which contained no gizzard-stimulating structural components. Although starch digestion
291 may take place in the ileum as already discussed, another mechanism facilitating digestion in
292 this situation is reflux. Clench and Mathias [57] observed a unique mechanism of contraction
293 throughout the small intestine in starved chickens, with about one-third of these being
294 refluxing contractions. Thus, Basha and Duke [58] demonstrated a considerable reflux of
295 material from as far as the proximal ileum to the duodenum and gizzard. Although these
296 refluxes were observed during starvation, they also seem to be taking place during normal
297 feeding. Sacranie et al. [59] injected a marker into the cloaca of intermittently and ad libitum
298 fed broiler chickens, and 2 h later found significant quantities of this marker throughout the
299 small intestine and in the gizzard, without significant differences between feeding regimes.
300 Although these data need to be confirmed in further experiments, they demonstrate a
301 considerable reflux throughout the digestive tract. In recent unpublished research from our
302 lab, very little starch was observed to be excreted despite a rather high starch content in the
303 ileum within 1 h after refeeding starved broiler chickens. Reflux seems to be a plausible
304 mechanism explaining this effect. Thus, the surprisingly high digestion rates observed in the
305 proximal jejunum and even in the duodenum as discussed above, may be due to the fact that
306 this section of the digestive tract contains significant amounts of digesta refluxed from the
307 ileum. However, if reflux is indeed an important process taking place even in high-
308 performing birds, a mechanism of selective retention would be necessary to avoid a negative
309 effect of reflux on feed intake, which needs to be high in these birds. Studies needs to be
310 undertaken to study e.g. whether large fibrous particles are passing fast and without being
311 refluxed, while e.g. starch granules are retained and even refluxed until digested.

312 From the above, a logical conclusion seems to be that the whole small intestinal tract is
313 involved in digestion and absorption, and that reflux mechanisms may contribute further to an
314 effective digestion process despite a short retention time.

315

316 CONCLUSIONS AND APPLICATIONS

- 317 1. The retention time in the digestive tract of poultry is remarkably short, averaging
318 between 5 and 6 h.
- 319 2. The retention time in the small intestine is usually around 3 h, of which 1 h is in the
320 duodenum and jejunum.
- 321 3. While total tract retention time will be affected by feeding system and the extent to
322 which material enters the caeca, the average retention time in the small intestine
323 seems to be much less affected by such factors.
- 324 4. Selective rapid passage of material from the gizzard to the small intestine seems to be
325 an important mechanism which may increase digestion capacity when time available
326 for digestion is a limited factor.
- 327 5. Reflux of material from the distal to the proximal small intestine is another
328 mechanism which could contribute to increased digestive capacity, although this
329 hypothesis needs experimental substantiation.
- 330 6. More research is certainly needed to understand the high digestion capacity despite a
331 short retention time, which is a hallmark trait of our successful commercial bird
332 species.

333

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502 Table 1. Typical passage rates (min) based on timed feeding and visual observation of first
 503 appearance of marker in excreta. All values presented are averages for a treatment with
 504 replicates.

Method used	Species and age	Minimum	Maximum	Average	Reference
12 h feed withdrawal, fluorescent dye in capsule	Broilers, 28-56 d	166	267	200	[10]
Fe ₂ O ₃ in diet	Layer chicks, 25 d	Approx. 240	Approx. 240	Approx. 240	[11]
Fe ₂ O ₃ and Cr ₂ O ₃ in diet	Broilers, 28 d	173	215	192	[12]
Fe ₂ O ₃ in capsule	Turkey, 7, 14, 21 and 28 d	98	161	136	[13]
24 h feed withdrawal, Cr ₂ O ₃ in diet	Layers, approx. 20 d	114	130	122	[14]
2 h feed withdrawal, Cr ₂ O ₃ in diet	Broilers, 15 d	136	142	139	[15]

Fe ₂ O ₃ in capsule	Broilers, 26 d			206	[16]
Fe ₂ O ₃ in capsule	Broilers, 24 d	218	253	232	[17]
Cr ₂ O ₃ and Fe ₂ O ₃ in diet	Broilers, 26-31 d	112	137	123	[18]
Red dye in diet	Layers, 8-9 d	50	220	120	[19]
30 min feed withdrawal, Fe ₂ O ₃ in diet	Broilers, 21, 28, 35, 42 d	149	339	237	[20]
Average				177	

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516 Table 2. Typical total tract retention times (min) observed assuming steady state flow of diet
517 and analysis of marker content in the digestive tract (Steady state), or cumulative excretion
518 and time of 50 % marker excretion (t50). All values presented are averages for a treatment
519 with replicates.

Method used	Species and age	Minimum	Maximum	Average	Reference
2 h feed withdrawal, Cr ₂ O ₃ in diet, t50	Broilers, 14, 28, 42 and 56 d	359	455	397	[23]
8 h feed withdrawal, Cr ₂ O ₃ in capsule, t50	Broilers, 14 d	329	533	431	[24]
8 h feed withdrawal, Cr ₂ O ₃ in capsule, t50	Leghorn Cocks, 1 y	203	289	246	[24]
Overnight feed withdrawal, TiO ₂ in diet, t50	Broilers, 15 d	401	503	449	[25]

Steady state, TiO ₂ in diet	Broiler 24 d	378	498	419	[26]
TiO ₂ in capsule, t50	Broilers, 15 d	284	314	302	[1]
8 h feed withdrawal, Cr ₂ O ₃ in capsule, t50	Broilers, 20 d	253	388	321	[27]
12 h feed withdrawal, Cr ₂ O ₃ in diet, t50	Broilers, 7, 14 and 21 d	250	409	358	[28]
12 h feed withdrawal, TiO ₂ in diet, t50	Broilers, 16 d	348	392	373	[29]
Steady state, TiO ₂ in diet	Broilers, 9 and 29 d	155	339	251	[30]
Cr ₂ O ₃ in diet, t50	Broilers, 29 d	Approx. 240	Approx. 300	Approx. 270	[31]
2 h feed withdrawal, TiO ₂ in diet, t50	Broilers, 18 d	268	298	286	[32]

12 h feed withdrawal, Cr ₂ O ₃ in capsule, t50	Broilers, 21 d	252	372	320	[33]
Average				340	

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536 Table 3. Typical small intestinal retention times (min) observed assuming steady state flow
 537 and analysis of marker content in the digestive tract. All values presented are averages for a
 538 treatment with replicates.

Marker used	Species and age	Duodenum+jejunum	Ileum	Total small intestine	Reference
Ruthenium-labeled TRIS	Broilers and leghorn cockerels, 16-86 d	65 – 67	73 – 86		[42]
Cr ₂ O ₃	Broilers, 44 d	76	90		[43]
Cerium-141	Broilers, 10 – 21 d			Approx. 115 – 120	[44]
TiO ₂	Broilers, 24 d	92 – 128	104 – 140		[26]
CrO ₂	Broilers, 30 d	45 – 53 ¹	104 – 124	149 – 177	[45]
CrO ₂	Broilers, 30 d	42 – 56 ¹	94 – 114	145 – 170	[46]
TiO ₂	Broilers, 21 d	60 – 69	100 – 122		[29]

TiO ₂ and Cr-mordanted hay	Broilers, 9 and 29 d	42 – 69	44 – 83		[30]
Acid-insoluble ash	Broilers, 28 d	81 – 123 ¹	118 – 172	199 - 291	[47]

539 ¹Excluding duodenum

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