3	Electronic feed stations for feeding concentrates to pregnant
4	ewes on commercial sheep farms
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18 Abstract (< 150 words)

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20 The aim of this study was to investigate the use and capacity of electronic feed stations (EFS) on 21 commercial sheep farms. The study was conducted on four commercial farms and the number of 22 pregnant ewes per EFS were 36, 70, 72 and 80 respectively. Each farm was visited once and 23 behavioural observations were carried out. In addition the date and time for both entering and 24 leaving the EFS and the amount of concentrates dispensed at each visit for extracted. The vast 25 majority of the ewes used the EFS regularly. The number of rewarded visits per ewe per day 26 varied from 3.2 to 5.9, whereas the number of unrewarded visits ranged from 6.0 to 21.5 per ewe 27 per day. We conclude that feeding concentrates to groups of pregnant ewes in electronic feed 28 stations function satisfactory, but the design of the entrance and exit gate still have to be 29 improved considerably. 30

Key words: electronic feeding stations, ewes, behaviour

32

33 Introduction

34 In Norway, sheep are usually kept inside for 7 - 8 months during winter and the majority of the 35 ewes are kept in pens with slatted flooring, in groups of 11 - 20 animals and with a feed barrier 36 where all the animals can eat simultaneously (Simensen et al., 2014). After lambing, usually in 37 April and May, the ewes and their lambs are turned out on pasture. The general Norwegian 38 recommendation for feeding of pregnant ewes is to provide free access to good quality roughage 39 and supply some concentrates depending on stage of pregnancy (Nedkvitne, 1998). On some 40 sheep farms, however, the roughage is provided in big bale feeders (Simensen et al., 2014) and 41 hence another system for administering concentrates is needed. In recent years, electronic feed 42 stations (EFS) have become an interesting alternative. The EFS was developed for dairy cows 43 already in the 1960-ties (Harshbarger et al., 1968) and are now commonly used in commercial 44 dairy herds and for group-housed dry sows (e.g. Olsson et al., 2011). Initial experiments with 45 electronic feed stations for pregnant ewes (Jørgensen and Bøe, 2014) suggests/indicates that this 46 system for providing concentrates can be used for sheep, but that both the design of the entrance 47 and exit gates has to be improved. Currently, several commercial sheep farms in Norway have 48 started to use EFS for pregnant ewes.

49

Not all ewes visit the EFS voluntarily, and the most appropriate method for teaching the older
ewes was found to gently push the ewe into the feed station for one or more occasions
(Jørgensen & Bøe, 2014). For younger ewes, a procedure including separating these individuals
in a smaller area with the EFS for some hours and adding small amounts of concentrates on the
feed station floor was successful.

56	A high capacity (a large number of individuals per feed station) is desirable because this will
57	eventually reduce the investment costs per animal. For dry sows, the number of sows per EFS are
58	reported to vary from 35 – 60 (Jensen et al., 2000; Olsson et al., 2011; Li & Gonyou, 2013) and
59	in Danish herds up to 80 (Hansen et al., 2009). Whereas dry sows normally are fed a daily ration
60	of concentrates of around 2.5 kg (NRC, 2012), the normal daily ration of concentrates for
61	pregnant ewes is only $100 - 300$ g in early pregnancy, increasing to $600 - 800$ g in late
62	pregnancy (Nedkvitne, 1998). Vik et al. (2017) found that the concentrate consumption rate was
63	around 180 g/min and hence a ewe should be able to consume the complete daily ration of 400 g
64	nearly within two minutes. In theory, one could, therefore anticipate that the maximum number
65	of ewes per EFS are considerably higher than for dry sows.
66	
67	The aim of this study was to investigate the use and capacity of electronic feed stations for
68	feeding concentrates to pregnant ewes on commercial sheep farms.
69	
70	Materials and methods
71	
72	Animals, housing and feeding
73	Four commercial sheep farms in Norway using EFS (electronic feed stations) for pregnant ewes
74	were contacted and responded positively to be included in the study. Each herd were visited once
75	by a trained observer in the last part of February and first part of March. Herd A had two
76	electronic feed stations with 36 and 38 ewes for each feed station respectively, but only the
77	group with 36 ewes was included in the study. The number of pregnant ewes in the group on the
78	other farms using EFS was 70, 72 and 80 in herd B, C and D respectively (Table 1). The ewes

had at least two months of experience with the EFS. In herd C, however, a group of about 20inexperienced ewes had been added to the main group just one week before the observations.

81

82 Table 1 here

83

The ewes in herd A, B and D were Norwegian White crossbreed sheep whereas the ewes in herd C was of the Spæl breed. Lambing was scheduled to the first part of April. The space allowance varied from 0.71 to 2.85 m²/ewe. In three herds there were slatted flooring and in one herd there was deep straw bedding.

88

In all the four herds, the ewes had free access to good quality grass silage in round bale feeders
located in the middle of the pen. Drinking water was provided using water nipples in one herd
and water bowls in the three other herds.

92

93 Electronic feed stations

94 All ewes had a standard RFID-ISO (International Organization for Standardization) transponder 95 earmark. The electronic feed stations were made by the Norwegian company A-K Maskiner. The 96 EFS was a walk through- model with an air pressure- operated entrance gate, which was 97 programmed to close when concentrates were released into the trough (see figure 1). The front 98 (exit) gate was oneway, spring-operated with two independent doors which the ewes could easily 99 pass through. The actual feed unit, originally designed for goats, was produced by GEA Farm 100 Technologies – Westfalia Surge and controlled by the data programme Dairyplan DMS 21. An 101 antenna surrounding the feed trough of the feeding unit identified the individual ewe.

102 Figure 1 here.

104	In all the herds, standard pelleted concentrates for sheep was provided in the EFS. The mean
105	daily ration of concentrate varied from 265 g/day to 440 g/day (Table 1). The daily ration for
106	each ewe was split into 3 to 10 portions (Table 1), distributed over the whole 24 h period.
107	Approximately 40 g of concentrates were provided per pulse and the interval between pulses
108	were 10 sec in herd A and 20 sec in herd B, C, and D, giving an output rate of 240 g/min and 120
109	g/min respectively. The entrance gate was shut during a rewarded visit and was set to open again
110	60 sec after the last feed portion was distributed.
111	
112	Behavioural observations
113	Each sheep farm was visited once and then behavioural observations were carried out from 07:00
114	to 10:00 and from 12:00 to 15:00 by a trained observer (in total 6 hours). The following
115	behaviours were scored using instantaneous sampling at 5 minutes intervals:
116	
117	- Queuing behind the EFS; number of ewes standing with the head oriented towards the
118	entrance gate, within 1 meter from the gate
119	- Lying behind the EFS; number of ewes lying within 1 m distance of the entrance gate
120	- Blocking the EFS; a ewe is standing in the feed station without being assigned concentrates,
121	the entrance gate is open
122	
123	In addition, all events of displacements were scored continuously:

125	- Displacement by front exit; ewe B manage to open the front exit gate and tries to disp	olace
126	ewe A that is currently in the feed station consuming concentrates.	
127	- Displacement from behind; first ewe A and then ewe B enter the EFS before the entra	ance
128	gate closes, and ewe B displaces ewe A through the front exit and consumes the conc	entrate
129	ration assigned for ewe A (only rewarded visits).	
130		
131		
132	Visits to the EFS	
133	The computer programme Dairy Plan, controlling the EFS, was used to extract the follow	ving data
134	for 3 days (72 h) after the visit to the herd:	
135	- Identity of the ewe	
136	- Date and time for both entering and leaving the EFS	
137	- Amount of concentrates dispensed at each visit	
138		
139	Based on these data, number of rewarded visits (visits where concentrates were dispense	d),
140	unrewarded visits (visits where no concentrates were dispensed) and total number of visi	ts for
141	each ewe per 24 h period was calculated.	
142		
143	Occupation time of the EFS was calculated as time from a ewe entered the station (identi	fied by
144	the antenna surrounding the feed trough) and until she left the EFS. Even if the entrance	gate was
145	set to open again 60 sec after the last feed portion was distributed, it is the real occupatio	n time
146	that is presented here.	
147		

148 **Results**

149 Visits to the EFS

150 Total daily number of visits (per 24 h) to the EFS varied from 739 to 1428 (Table 2). Mean

- 151 number of visits per ewe were highest in Herd A (25.6 visits/24 h) and lowest in herd D (9.1
- 152 visits/24 h) whereas mean number of rewarded visits were highest in Herd B (5.9 visits/24 h) and
- 153 lowest in herd D (3.2 visits/24 h). The majority of the visits were actually unrewarded (65 82
- 154 %), and also here the differences between herds were large. Interestingly, the number of visits
- 155 per ewe were actually lowest in the herd with the largest group size (herd D) and highest in the
- 156 herd with the smallest group size (herd A). It is also interesting to notice that number of
- rewarded and unrewarded visits and total occupation time was apparently not differ in group C

158 compared to the other herds even if 20 inexperienced ewes had been added only one week before

- the observations.
- 160
- 161 Table 2 here.
- 162

Maximum number of visits per ewe ranged from 35 in herd D to 64 in herd C. Both in herd C
and D there were some individuals that did not visit the EFS within a 24 h period (Table 2). In
general, the ewes visited the EFS all around the 24 h period.

166

167 Occupation time

168 The EFS was occupied for 09:17 (h:min) in herd A and 16:51 (h:min) in herd C (Table 2).

169 Occupation time during rewarded visits however, involved only a small part of this, especially in

170 herd A with the smallest group size.

172	Queuing and displacements
173	Mean number of ewes queuing varied from 2.8 in herd B to 4.5 in herd C (Table 3) whereas the
174	maximum proportion of ewes queuing occurred in herd A (9 % of the ewes in the group). In herd
175	C, there was always some ewes queuing but in the other herds, there were periods where no ewes
176	were observed queuing. In herd C and D, ewes were almost never lying in the area behind the
177	entrance gate, while this was quite common in herd A (Table 3). Occupation of the EFS without
178	consuming concentrates was very common in all herds, but most prominent in herd C (Table 3).
179	
180	Table 3 here.
181	
182	Displacement by front exit was almost negligible in herd A and B and rather common in herd D
183	(Table 3). Displacements from behind were observed in all four herds (Table 3) varying from 9
184	to 26 within the 6 h observation period.
185	
186	Discussion
187	The vast majority of the ewes visited the EFS regularly. Only three ewes in herd C and two ewes
188	did not visit the EFS within a 24 h period. However, these ewes entered the EFS during the 72 h
189	period. Unfortunately, we do not have data over an extended period and hence cannot estimate
190	the magnitude of this. Kjæstad & Myren (2001) indicate that 8 % of heifers did not use the feed
191	station regularly. Hunter et al. (1988) point out that this also happens in groups of dry sows, but
192	do not indicate numbers.
193	

194 Displacements by front exit was not observed in herd B, but was quite frequent in herd D. Feed 195 stations with a front exit is not used for dairy cows, but generally recommended for dry sows 196 (Jensen et al., 2000; Olsson et al., 2011), as one-way traffic increases the capacity of the feed 197 station (Edwards et al., 1988a). In order to avoid these displacements, the design of the front exit 198 must be improved. Displacements from behind during rewarded visits was quite frequent in all 199 herds, which imply that two ewes have actually managed to enter the feed station 200 simultaneously. It is thus necessary to change the design of the entrance gate. Possibly, all the 201 displacements may have caused some individuals not to visit the feed station regularly, but we 202 have no data that supports this. Both the design of the exit and entrance gate on the new models 203 of the feeding station have been further improved according to the feedback from these studies. 204 205 Installation of an EFS involves a high investment cost, and it is therefore interesting to consider 206 the maximum number of ewes one EFS can serve. The output rate of concentrates in the present 207 study was 120 or 240 g/min, which is slightly below or above the mean consumption rate for 208 ewes (Vik et al., 2017). Hence, increasing the output rate further would probably not have 209 decreased the actual occupation time during rewarded visits. The entrance gate was set to open 210 60 seconds after the last feed portion was distributed. This is obviously too long when 211 considering the mean consumption rate for ewes (Vik et al., 2017), and shortening this interval 212 could possibly increase the capacity of the EFS. 213

Another factor that is important for the capacity of the EFS is the number of unrewarded visits.
Even though the occupation time per ewe was not affected, both the number of rewarded visits
and total number of visits were lowest in the herd with only three daily rations of concentrates.

217 Dairy cows in full lactation are offered large amounts of concentrates, and spreading out the 218 supply of concentrates over the whole 24 h period is therefore recommended. For the ewes in 219 the present experiment, the daily concentrate allowance made up only a small part of the total 220 daily feed allowance and hence splitting the concentrate into several daily rations has actually 221 no purpose. Interestingly, studies in dry sows (Edwards et al., 1988b) showed that sows that 222 obtained their daily ration in one visit were more settled and made fewer visits to the EFS than 223 sows having to feed twice daily. It is recommended to feed dry sows on electronic sow feeders 224 only once per day (e.g. Jensen et al., 2000). Hence, also for pregnant ewes in the EFS the option 225 of feeding concentrates only once daily seem interesting. The fact that the number of visits per 226 ewe were lowest in herd D, the herd with the largest group, could indicate that the low number of 227 rations per day affected the number of visits, and also that the sows probably had learnt that there 228 was no use to visit the EFS more often. In order to further decrease the number of unrewarded 229 visits and occupation time, modern electronic sow feeders retract the feed trough and only make 230 it accessible if the sow has ration remaining (e.g. Big Dutchman).

231

232 In Danish commercial herds, up to 80 dry sows per EFS are used. Data suggest that when 233 number of sows is higher than 65, the number of sows not consuming their daily ration increase 234 (Hansen et al., 2009). Hence, the Danish recommendation for maximum number of sows per 235 EFS is 65. In the present study both in herd C and D with 72 and 80 ewes respectively, the 236 occupation time for rewarded visits was only 04:51 and 07:36. Even if the daily allowance of 237 concentrates will be increased in late pregnancy, it is possible that the number ewes per feed 238 station could be increased to more than 80, given that the gates are redesigned and function 239 properly. Factors like access to the feed trough only when allowed to feed and reducing the

240	number of daily rations to one or two could potentially increase the capacity further. Regardsless
241	this should be tested in future experiments.
242	
243	Conclusion
244	We conclude that feeding concentrates to groups of pregnant ewes in electronic feed stations
245	function satisfactory, but the design of the entrance and exit gate still have to be improved
246	considerably. Concentrates could probably be fed only once daily to pregnant ewes.
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307	

309 Table 1. Number of ewes, number of daily rations and daily allowance of concentrates in the four310 herds.

	Herd A	Herd B	Herd C	Herd D
Number of ewes in the group	36	70	72	80
Number of rations of concentrates per day	6	10	10	3
Mean daily allowance of concentrates (g/ewe)	440	301	341	265
Pen flooring	Slatted	Slatted	Slatted	Straw
				bedding

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315 Table 2. Data on number of rewarded and unrewarded visits and occupation time in the four

316 herds.

	Herd A	Herd B	Herd C	Herd D
Total number of visits in the	944 ± 68	1428 ± 67	1044 ± 10	739 ± 4
EFS (visits/24 h)				
Number of visits in the EFS	25.6 ± 1.0	20.4 ± 2.0	14.5 ± 0.6	9.1 ± 0.3
per ewe (visits/24 h)				
Number of rewarded visits per	4.2 ± 0.0	5.7 ± 0.8	3.7 ± 0.08	3.2 ± 0.04
ewe (visits/24 h)				
Number of unrewarded visits	20.4 ± 0.6	14.7 ± 2.3	10.8 ± 0.7	5.9 ± 0.2
per ewe (visits/24 h)				
Maximum number of visits per	47	58	64	35
ewe (visits/24 h)				
Minimum number of visits per	8	5	0	0
ewe (visits/24 h)				
Number of ewes not visiting	0	0	3	2
the EFS within a 24 h period				
Total occupation time	09:17	13:32	16:51	13:59
(hour:min per 24h)				
Occupation time, rewarded	01:30	03:45	04:51	07:36
visits (hour:min per 24 h)				

318 Table 3. Queing and displacements during the 6 h observation period in the four herds.

	Herd A	Herd B	Herd C	Herd D
Queuing behind the EFS (mean	3.1 (0 – 8)	2.8 (0 - 8)	4.5 (2 – 7)	3.5 (0 – 7)
number of ewes and range)				
Lying behind the EFS (mean	1.2	0.3	0.0	0.0
number of ewes)				
Blocking the EFS (% of	72	64	85	49
observations)				
Displacement by front exit	4	0	10	70
(number per observation period,				
6h)				
Displacement from behind	9	19	22	26
(number per observation period,				
6h)				

Figure 1. Picture of the feeding station used in one of the herds.

