1	Towards models for the prediction of beef meat quality during cooking
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16	Abstract
17	Heating of beef muscles modifies the water content, the micronutrient content and the colour
18	of beef meat. Juice expelling and loss of water soluble micronutrients were predicted by
19	combined transfer-kinetics models. Kinetics modeling and crust formation are needed to
20	progress toward a reliable prediction of HAAs formation. HAAs formation in uniformly
21	heated beef meat slices was compared with the values issued from the kinetic models
22	developed in literature in liquid systems. The models of literature were adapted to meat slices
23	but the parameters values were different from those determined in liquid systems. Results in
24	meat slices were confronted to the HAAs formation at the surface of bigger meat pieces
25	subjected to air roasting conditions. The transposition of the results from the meat slices
26	towards the bigger meat pieces was not direct because the formation of HAAs was affected
27	by the thickening of the crust and the migration of precursors.
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29	Highlights:
30	Prediction of cooking losses and vitamins content in cooked meat; Kinetics of the formation
31	of HAAs during roasting; Mitigation of HAAs formation during grilling and roasting.
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34 Keywords:

Meat quality; Nutritional properties; Heterocyclic Aromatic Amines; Cooking process;Mathematical modeling.

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38	List of abbreviations	62	Other abbreviations:
39	Muscle types	63	DM: Dry Matter;
40	IS: Infraspinatus;	64	FTIR: Fourier Transform InfraRed;
41	LT: Longissimus thoracis;	65	LC-APCI-MS/MS: Liquid Chromatography
42	MA: Masseter	66	-Atmospheric Pressure Chemical Ionization
43	SM: Semimembranosus;	67	tandem Mass Spectrometry;
44	ST: Semitendinosus.	68	MgSO4: Magnesium Sulfate;
45		69	MRI: Magnetic Resonance Imaging;
46	Heterocyclic aromatic amines (HAAs)	70	MW: Microwave;
47	IQ: 2-amino-3-methyl-3 <i>H</i> -imidazo	71	NaCl: Sodium Chloride;
48	[4,5- <i>f</i>]quinoline;	72	NMR: Nuclear Magnetic Resonance;
49	MeIQ: 2-amino-3,4-dimethyl-3H -	73	SE: Standard Error;
50	imidazo[4,5-f]quinoline;	74	STPP: Phosphates Sodium triPolyphosphate;
51	IQx : 2-amino-3-methyl-3 <i>H</i> -imidazo[4,5-	<i>f</i>] 75	W: Watt.
52	quinoxaline;	76	
53	MeIQx :2-amino-3,8-dimethyl-3 <i>H</i> -	77	
54	imidazo[4,5-f] quinoxaline;		
55	DiMeIQx : 2-amino-3,4,8-trimethyl-3 <i>H</i> -		
56	imidazo[4,5-f]quinoxaline;		
57	PhIP: 2-amino-1-		
58	methyl-6-phenyl-imidazo-[4,5-b]pyridine	•	

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7851 Introduction

Today, most meat and meat-based products are cooked before being eaten. The cooking process not only destroys pathogenic or spoilage microorganisms but develops also sensorial properties which are specific of the cooked product. Cooking has an important effect on the nutritional properties of the meat product and at the same time on its possible toxicity. This paper deals with: the juiciness, the nutriments content, the colour of cooked meat and the

formation of Heterocyclic, Aromatic Amines (HAAs) during grilling and roasting. Discussion 84 on the prediction of meat tenderness which would have required mechanical modeling is 85 beyond the scope of this study. Colour and juiciness are with tenderness the main sensorial 86 properties of beef meat. Juiciness is related with the variation of the water content in the meat 87 during cooking which also determined the cooking yield which is a critical factor for 88 industry. Meat is rich in bioavailable micronutrients (vitamins B, iron, zinc, selenium). A lot 89 of these micronutrients, as the B vitamins, are water-soluble, and are expelled with meat juice 90 during cooking. Some of the B vitamins are also temperature-sensitive as thiamin (B1), 91 pyridoxin (B6) and cobalamin (B12), while other as niacin (B3) are known to be more 92 heat-resistant. Despites its importance for the quality of beef meat, vitamin B12 is seldom 93 94 studied due to difficulties in its quantification, Szterk (2012a). In this paper only the B3 and B6 vitamins have been studied to validate a combined-modeling approach. It will be possible 95 to extend afterwards this approach to other vitamins as the B12. 96

This paper overviews the work performed during the ProsafeBeef project to improve the 97 quality of the cooked beef meat as it is ingested by consumers. To reach this objective it is 98 necessary to know how the variations in the process conditions and in the quality of the raw 99 meat will affect the quality of the cooked meat. In practice consumer habits, types of heating 100 equipment and raw meat quality vary a lot. Moreover, quality is most often analyzed 101 averagely while its evolution is local and depends on the complex thermal and water 102 103 gradients generated in the meat during heating. This can explain why the results of literature are sometimes contradictory, and often difficult to transpose from one case to another. This 104 leads scientists and engineers to repeat experiments as soon as the type of meat, the size of 105 the meat cut, the type of equipment, or the cooking conditions are changed. Combined 106 transfer to quality modeling is appropriate to respond to this situation. 107

This paper describes how the combined modeling approach was used to progress in the 108 project. Text is separated into three parts: (1) the analysis of the evolution of meat water 109 content and colour during cooking linked to protein denaturation and contraction, (2) An 110 example of how the combined models can be used to predict the cooking loss and the B 111 vitamin content in cooked beef meat, and (3) the analysis of the formation of heterocyclic 112 aromatic amines during the roasting and the grilling of beef meat. At the beginning of each 113 part the literature is shortly reviewed to analyze the basic phenomena which are involved in 114 the development of the studied quality. When possible, the results obtained at lab-scale are 115 confronted with what can be observed in household equipment. Combined transfer to quality 116 models requires the knowledge of the time-evolution of the target quality at a given 117

temperature and at given water content. Thus, quality kinetics were measured in slices of meat uniformly heated. These kinetics have been combined to a transfer model to predict the evolution of the weight loss and the B vitamin content during the roasting of SM muscle by air convection. The new results and the need for future research are discussed in the paper.

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124 1) Protein denaturation and contraction, links with meat juiciness and colour

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Basic knowledge gained at lab-scale will be compared to what can be observed in a controlled microwave equipment. Then, the mathematical relations issued from the experiments on the uniformly heated slice are presented and discussed.

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130 Basic knowledge on protein denaturation and effect on water binding capacity and colour

Denaturation of muscle proteins which is linked to the organoleptic qualities (tenderness, 131 juiciness and colour) of cooked meat has been studied for a long time. Myosin is known to 132 denatured at about 54 and 58°C, whereas actin, actomyosin complex and titin are denatured 133 at around 80°C and the transition temperature of sarcoplasmic proteins is about 65-67°C 134 (Tornberg, 2005). Collagen contraction occurs between 58°C to 65°C. Protein structural 135 changes in muscle tissue due to thermal changes have been studied using FTIR 136 microspectroscopy which is a versatile spatially resolved technique. (Kirschner, Ofstad, 137 Skarpeid, Høst & Kohler, 2004; Bertram, Böcker, Ofstad & Andersen, 2006; Astruc et al., 138 2012). Increasing in meat temperature, leads to an increase in β -sheet and a decrease in 139 α -helical structures, which is more pronounced for the intracellular proteins than for the 140 connective tissue and is practically independent of the fibre type (Kirschner et al., 2004; 141 Astruc et al., 2012). Salting can also affect the protein structure which is important to 142 consider when marinated products have to be cooked (Böcker, Ofstad, Bertram, Egelandsdal 143 & Kohler, 2006; Böcker, Kohler, Aursand & Ofstad, 2008; Carton, Böcker, Ofstad, Sørheim 144 & Kohler, 2009). Meat salting is known to increase the water holding capacity of the meat. 145 However, sodium is detrimental for human health and thus it can be interesting to replace 146 sodium by other salts. During the ProSafeBeef project, investigations have been focussed on 147 the analysis of the effect of different salt types on protein structures by FTIR microscopy and 148 Raman microscopy (Perisic, Afseth, Ofstad & Kohler, 2011; Perisic, Afseth, Ofstad, Hassani 149 & Kohler, 2013). Clear differences in protein structures could be detected for the different 150 salt mixtures. The samples that were treated with mixtures containing MgSO₄ hydrated 151

earlier with increasing salt concentration. An increased hydration of the proteins in meat tissue was related to a partial unfolding of the proteins and thereby to their destabilization. This unfolding of the protein may, at moderate salt concentrations led, to an increase of hydration, since large parts of the proteins were accessible and thus able to bind to water molecules. A further increase of the salt concentration led to a further destabilization of the proteins and consequently to their denaturation. These last results are important to reduce the salt content in cooked meat products.

159 Colour change due to temperature increase is initially due to myoglobin denaturation, shifting 160 from deep red to pink and then on to a greyish colour before finishing in a light brown. It is 161 recognized that these changes occur near 60°C, between 60 and 70°C, and between 70-80°C, 162 respectively (Lawrie, 1985). Beyond the 85°C threshold, Maillard molecules begin to form 163 along with the melanoid pigments which are associated with the grilled-meat colour.

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165 Confrontation of previous knowledge with weight losses and colour evolutions measured166 during microwave cooking

Microwave cooking has been chosen as an example because it is a cooking method widely 167 used at domestic scale. Moreover, there are limited published data about the quality of beef 168 cuts as affected by rapid heating methods including microwave (Tang, Lyng, Cronin & 169 Durand, 2006). Traditional cooking methods (such as convection, contact, immersion, and 170 infrared radiation) lead to heterogeneities between the product surface and its center. 171 Microwave cooking/reheating is known to lead to more complex patterns of heterogeneity, 172 related to either the geometric shape of the product (overheated corners and angles of 173 parallelepipeds, or in cylindrical products, overheating of the product center) or to its 174 composition (Ryynanen & Ohlsson, 1996). Work was dedicated during the ProSafeBeef 175 project to microwave cooking to evaluate the effect of the difference sources of variations 176 encountered in practice on the quality of cooked beef meat (Perez-Juan, Kondjoyan, Picouet 177 & Realini, 2012). To discuss the results in the light of previous basic knowledge the 178 heterogeneity of thermal treatment and its duration were determined using six or eight optical 179 probes inserted in the roast. The dimensions of the roastbeef and its the position in the 180 microwave were also perfectly controlled to ensure repeatable gradients of temperatures in 181 the sample. Meat issued from different muscles (Semitendinosus and Semimembranosus) 182 coming from animal of different ages (Friesian yearling heifers and mature cows) were 183 cooked using combinations of microwave power (182 W and 654 W power) and final 184 temperature (60 and 80°C). The gradient of temperature due to microwave heating was 185

mainly along the vertical cross-section of the sample. Underdone areas were observed at the 186 187 roast surface being more evident in the central section while the edges were overcooked or almost burnt. Maximum temperature depended on the targeted temperature of each treatment, 188 and therefore, was higher for roasts heated to a final temperature of 80°C compared with 60°C 189 (Table 1). Most of the observed results agree with what is known from literature at a 190 laboratory scale or what can be obtained using other heating sources than microwave. For 191 example, microwave power affected treatment duration but neither the cooking loss, nor the 192 product temperature. While cooking loss and colour variation were affected by the final meat 193 temperature. A significant increase of lightness was observed in the SM when cooked to 80°C 194 compared with 60°C (Table 2). However, some of the colour differences due to animal age 195 were still evident after cooking. Moreover, other observations were less clear for example 196 about the effect of animal age, which should have had no influence on the final meat 197 temperature, which was not observed. This was partly due to the difficulties in controlling the 198 microwave cooking under practical conditions. The initial difficulty to position the fiber 199 sensors in raw meat and movement of these sensors during cooking can for example lead to 200 artificially greater or smaller temperature. This is especially important when this temperature 201 is used to control the treatment-time because heating can be stopped earlier/later which will 202 203 lead to a lower/greater cooking loss than expected. This effect was clearly observed during some experiments in the SM muscle. 204

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This study illustrates the difficulty to use basic literature knowledge issued from laboratory 206 experiments to interpret what can be actually observed at a household scale. Despite the 207 attempt of specialists of thermal science and of meat science to control the MW cooking of 208 calibrated pieces of beef meat some non-expected results were observed. This was mainly 209 due to the fact that quality was analysed too averagely while its evolution was locally 210 dependent on the complex thermal gradient generated in the meat. Thus, at household scale it 211 is often difficult to know if the observed effects come from a variation of the quality of the 212 raw beef meat or if they come from a difference in the functioning of equipments. Combined 213 transfer to quality modelling approach is developed in the following to predict weight losses 214 and nutrient contents during the convection cooking of beef meat roasts. Convection cooking 215 has been chosen since thermal gradients are quite easy to model in such a situation. However, 216 combined transfer-quality modelling requires the knowledge of the time-evolution of the 217 target quality at a given temperature which is studied in the next paragraph. 218

221 Representation of the time evolution of the water holding capacity of the meat and of its

222 colour using mathematical functions

Effect of temperature on water de-bounding due to protein denaturation is generally taken 223 into account in models by a mathematical function which describes the effect of temperature 224 on the water holding capacity of the meat. Experiments are usually performed by immerging 225 thin slices of meat in water bath at given temperature and waiting for equilibrium (no more 226 weight loss). The results are often presented as the evolution of the equilibrium water content 227 with temperature using a sigmoid function (Van der Sman, 2007, Goni and Salvadori, 2010). 228 The difference between the initial and the equilibrium water contents is used to determine the 229 loss of juice. It is considered that the value of the equilibrium water content is not dependent 230 on the dimension of the sample and that the sigmoid shape of the function is verified 231 whatever the type of muscle. This has been validated during the ProsafeBeef project using 232 pieces of beef muscles of different dimensions and types (Fig. 1, Kondjoyan, Oillic, 233 Portanguen & Gros, 2013). Effect of dimension which exists between thin meat slices of meat 234 235 and 10mm-side-cubes becomes negligible when the dimension of the cube increases. Except for specific muscles as *Masseter*, the evolution of the equilibrium water content with 236 237 temperature keeps a sigmoid shape. However, equilibrium values can be different from one type of muscle to another (Kondjoyan et al., 2013). 238

The knowledge of temperature thresholds is not enough to predict the evolution of colour 239 which results from the kinetics of the previously mentioned chemical reactions. Thus, 240 experimentations have been conducted during the ProSafeBeef project in order to model the 241 effect of time and temperature on the kinetics of meat colour. Samples were cut in slices to 242 ensure a uniform heating of the meat. The evolution of the three colour parameters in the 243 CIELAB system (D65-10°-L*a*b*-d/8 SCE) were measured during steam heating at three 244 temperatures: 66, 98 and 205°C. These colour parameters were normalized relatively to their 245 initial value measured on the raw meat. At 66°C or 98°C, L*/ L*0 increases to a maximum 246 during the first 30 to 60 seconds of the treatment and then stabilizes. At 205°C, L*/ L*0 247 increases during the first 10 s of the treatment and then decreases sharply toward a minimum 248 value (Fig. 2). The variations of a^*/a^*0 are opposite to those of L^*/L^*0 . 249

Visually, the change of the colour parameters corresponds to the whitening, the browning and the darkening of the sample in the course of the cooking treatment. For the 66 and 98°C temperatures, sample whitened and then does not change colour until the end of the treatment where spots of brown were noticed. On the contrary, for the 205°C treatment the whitening is limited to the first 10 s of the treatment, afterwards sample gets brown and darkens very
quickly. A kinetics model based on two successive first order chemical reactions was
developed to take into account the evolutions described previously (Portanguen, Lebert &
Kondjoyan, 2009).

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260 2) Modeling the cooking yield and micronutrients content in cooked beef meat

2.1) Modeling the mass transfer and the cooking yield during cooking and cooling

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This discussion concerns water transfer in pieces of whole beef meat (grounded meat not 264 considered here) during their cooking and following cooling. The temperature increase in the 265 beef meat pieces leads to water debinding from the myofibrillar proteins and water migration 266 267 under pressure in channels of different dimensions formed by the contraction of the complex muscle structure (Laroche, 1978; Lepetit, 2007; Lepetit, Grajales, & Favier, 2000). Van der 268 Sman (2007) has modeled water transport in meat pieces during cooking by using the 269 Flory-Rehner theory and the Darcy law. Feyissa, Gernaey, and Adler-Nissen (2013) have 270 extended this work by inserting the mechanical forces to model the effect of protein 271 contraction on the water transport inside roast meat. These works assumes that juice 272 circulates in a uniform porous material which does not vary during heating. This is disputable 273 because contraction of muscle structure leads to a network of interconnected channels of 274 different sizes. The parameters introduced in these models are also difficult to determine for 275 whole beef meat. Feyissa et al. (2013) reported data for ground meat and emphasized the 276 277 need for more quantitative knowledge of the effect of temperature on meat permeability and meat elastic modulus. Another approach, which combines heat transfer and chemical kinetics, 278 has been used in literature to model the cooking of whole beef meat (Goni & Salvadori, 279 280 2010). This approach is simpler than the previous one and can be used for the multi-objective optimization of beef roasting (Goni & Salvadori, 2012). A limit of literature is that all 281 previous models have been validated directly on a few pieces of meat of given size and shape 282 derived from one type of muscle and subjected to air cooking conditions. This falls short, 283 since a real determination of model performance requires a wide range of sample sizes and 284 muscle types. Moreover, oven-cooking in dry air is not the best situation for a first test of 285 286 model performance, since: (i) it is a complex situation where uncertainties on heat transfer "are mixed" with the uncertainties due to the mass transfer phenomena which drive to crust 287

formation, and (ii) air-cooking makes it difficult to effectively separate the water loss by evaporation from the water loss by protein denaturation–contraction.

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291 Confronted with this literature knowledge a two sides approach was followed during the 292 Prosafebeef project. On one side the simplest modeling approach of literature was improved 293 and extensively validated to be able to predict, in a first step, the weight loss (Kondjoyan et 294 al., 2013) and, in a second step, the loss of micronutrients associated with the juice migration. 295 On the other side, an experimental method was developed to visualize the contraction of the 296 connective tissue and of the muscle fibers during heating and to map out the water movement 297 in the beef meat due to this contraction (Bouhrara et al, 2011).

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Existing kinetic models of Goni & Salvadori (2012) was improved by introducing an explicit 299 determination of the effect of sample thickness on mass transfer (Kondjoyan et al., 2013). 300 Performance of the new model to predict weight loss was evaluated on a SM muscle using a 301 wide range of samples which size varied from thin steaks to big muscle cuts (Oillic et al. 302 2011). Different air/steam conditions were applied to analyze the transition from the wet to 303 the dry air situation and sets of experiments were performed on other muscles than the SM to 304 305 extend the application of the model (Kondjoyan et al., 2013). Some predicted and measured weight losses are compared in figure 3 to illustrate the results. The predicted cooking losses 306 307 agreed with the measurements on all the meat samples regardless of their dimensions and of the time-temperature conditions. During cooking by air convection water evaporation at the 308 meat surface can be a further cause of weight loss. However, measurements and simulations 309 led to the conclusion that during the study of Kondjoyan et al. (2013) most of the evaporation 310 came from the juice already expelled by the denaturation and the contraction of proteins. 311 Globally the simple model which combined heat transfer and a kinetic approach was enough 312 accurate to predict the average weight loss under very different cooking conditions. However, 313 it does not take into account neither the coupling between the mechanical phenomena, which 314 induce the meat contraction, and juice flow, nor the effect of the juice flow and of the meat 315 contraction on the temperature variations close to the meat surface. 316

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The new method developed to visualize the contraction of the muscle structure and its effect on juice flow was based on magnetic resonance imaging (MRI). MRI was used because it is a noninvasive, nondestructive tool that can be used to characterize properties and structures both locally and dynamically (Bouhrara et al, 2011; Bouhrara, Clerjon, Damez, Kondjoyan & 322 Bonny, 2012). A novel device was designed to heat the sample in an NMR imager. Rapid MRI methods were developed both to contrast the connective tissue and the muscle fibers in 323 the images and to map water during heating. The contrasted images were used to quantify 324 deformation fields during heating (Bouhrara, Lehallier, Clerjon, Damez & Bonny, 2012). 325 Finally, global models were developed which link the water content and the deformation to 326 temperature (Fig. 4). The contraction of myofibrillar and collagen networks was observed at 327 38°C, and water began to migrate toward the interfascicular space at 38°C. A strong 328 deformation occurred between 54 and 70°C. Variation of the interfascicular space and matrix 329 contraction led to complex juice flow patterns within the muscle. 330

The previous MRI method is able to analyze in 3 dimensions the anisotropic deformation of 331 the sample and the formation of the channels of various sizes through which the juice will be 332 expelled outside the meat. This method will be very helpful for the design and the validation 333 of models such as those of Feyissa et al., (2013) but which will be more realistic, because 334 they will take into account the non-uniformity and time-variation of the porosity of the meat 335 and the anisotropy of the mechanical deformations. 336

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2.2) Prediction of the loss of micronutrients during cooking 338

339 Literature has shown that the loss of water soluble vitamins during cooking was often close to 340 the measured weight loss. This is the case for Lombardi-Boccia, Lanzi & Aguzzi (2005), who 341 have analyzed the content of B vitamins in raw and cooked beef cuts issued from 5 types of 342 muscles (sirloin, fillet, roast beef, topside and thick flank) and find 36 % to 42 % of niacin 343 loss depending on the type of muscle. Leskova et al. (2006) have reviewed the retention of 344 most of the vitamins during heat treatments and its prediction by mathematical models. They 345 stress on the effect of the cooking method and of the cooking conditions on the loss of 346 vitamins. For example the retention of vitamin B6, which was 6.5 % during meat frying, 347 ranged from 43 to 71 % during roasting and broiling. Similarly, the retention of niacin varied 348 from 45 to 90 % depending on the culinary treatment. Leskova et al. (2006) finally mentioned 349 the lack of kinetic models to predict the loss of vitamins and they insisted on the necessity for 350 the models to take into account the effect of the type of vitamin, of the cooking method, and 351 more generally of all the process conditions on the vitamins losses. 352

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354 Thus, a modeling approach was developed during the ProSafeBeef project to predict the concentration of vitamin B3 and B6 according to the size of the meat cut and to the heating 355 conditions. Vitamin losses by juice expelling was predicted using the weight loss model of 356

357 Kondjoyan et al. (2013) while the thermal degradation kinetics of these two vitamins were 358 measured in juice and in thin slices of meat under controlled conditions. Validation experiments were performed on meat cut of different sizes. Results prove that the 359 concentration in vitamin B6 decreased faster in the juice than in the meat cuts probably 360 because of the difference in the degradation due to light. Vitamin B3 was almost only present 361 in nicotinamide form, nicotinic acid being in very small proportion (from 1 to 5 μ g/g DM). 362 On the contrary, to vitamin B6, no thermal denaturation of nicotinamide content was 363 measured in the meat cubes heated in water-bath, even after 15 hours at 90°C. This was 364 coherent with literature which asserts that vitamin B3 is particularly heat-resistant. Thus, the 365 loss of vitamin B3 was predicted afterwards directly from the calculated quantity of expelled 366 juice while the thermal degradation of the vitamin B6 was added to the quantity of B6 367 expelled in the juice to determine the total loss of this vitamin (Fig. 5). The model was 368 validated during the oven-roasting of meat cuts of different size heated under different 369 conditions. Values predicted by the model were consistent with experimental values. The 370 average of the algebraic difference between the predicted and the measured values ranged 371 from -2.2 to 11.6 % of the experimental value. Then, the validated model was used to predict 372 the loss of vitamin B3 and B6 under different heating conditions. During grilling or pan 373 frying of steaks, the loss in vitamin B was only due to juice expelling and was ranging from 4 374 to 23 % depending on the degree of doneness (cooking time). During roasting, the loss of 375 376 vitamin B3 in beef meat was in between 25 and 32 % mainly depending on the final core temperature of the meat (50-70°C), while it was in between 30 and 41 % during simmering. 377 The additional loss fraction of vitamin B6 due to thermal denaturation was between 5 and 378 10% during roasting and simmering and reached 30% during very long boiling/steam 379 treatments. This study illustrates how heat mass transfer models can associated to 380 denaturation models to predict the nutritional quality of cooked beef meat. 381

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384 3) Formation of Heterocyclic Amines during the roasting and the grilling of beef meat385

The HAAs are usually formed as end-products of the Maillard reaction at moderate temperatures (150-200°C) and products of pyrolysis *via* radicalar mechanisms for high temperatures (>300°C) (Messner & Murkovic, 2004). Beef meat contains creatinine and tryptophan which can lead to the formation of HAAs once the product temperature goes over the 90-100°C threshold (Skog, Johansson & Jagerstad, 1998). According to Polak, Dosler, 391 Zlender & Gasperlin (2009) the increase of creatinine and free aminoacids during meat ageing favors the formation of HAAs. This difference in the content of precursors is also put 392 forward by Sterk, Roszko, Malek, Kurek, Zbiec, & Waszkiewicz-Robak (2012b) to interpret 393 the difference of HAAs formation between the Psoas Majors and the Gluteus Medius. In their 394 study, storage temperature has also an effect on HAAs formation. However, the variations 395 due to the muscle type or to storage were much smaller that the differences due to the 396 cooking method. The rate of HAAs formation increases with temperature, reaching very high 397 rates between 150 and 200°C, which are the temperatures commonly found when grilling or 398 roasting meat. HAAs formation tends to be promoted by low water activity but slowed by 399 marination (Pais, Salmon, Knize & Felton, 1999; Sinha, Knize & Felton, 1997). Some 400 401 literature results have concluded that increasing the content in lipids decreases the formation of HAAs (Hwang & Ngadi, 2002) while lipid oxidation promotes their formation as recently 402 shown for PhIP (Zamora, Alcon & Hidalgo, 2012). Thus, antioxidants like vitamin E have 403 been used to prevent HAAs formation (Balogh, Gray, Gomaa & Booren, 2000). Wine, garlic, 404 rosemary or other ingredients in the marinade could also have a similar effect as vitamin E 405 (Busquets, Puignou, Galceran, & Skog, 2006; Gibis, 2007). Phenolic compounds in the frying 406 oil (Persson, Graziani, Ferracane, Fogliano, & Skog, 2003) or lipid oxidation compounds 407 (Randel et al., 2007) appear to be linked to lower quantities of HAAs. HAAs mainly form at 408 the product surface, in the "crust". The quantity produced is directly dependent on the 409 410 cooking process and on the cooking equipment. However, integrating these elements remains a complex task due, in particular, to the difficulty in measuring the temperature at the product 411 surface (Knize, Cunningham, Avila, Jones, Griffin, & Felton, 1994; Knize et al., 1995; 412 Murkovic & Pfannhauser, 2000). Epidemiological studies have widely reported an indirect 413 link between the quantity of HAAs produced and the cooking stage, which is itself assessed 414 through the colour of the cooked meat (Sinha et al., 1998; Sinha et al., 1999; Rohrmann & 415 Becker, 2001, 2002; Rohrmann, Zoller, Hermann, & Linseisen, 2007; Aaslyng, 416 Duedahl-Olesen, Jensen, & Meinert, 2013). Finally, it can be concluded from literature that 417 although, cooked meat and meat juices are significant sources of HAAs, it remains difficult to 418 reliably estimate the consumer exposure depending on his practice, on the type of meat and 419 on the type of equipment (Skog, 2002; Murkovic, 2004). Combined transfer-reaction 420 modeling can be a great help in dealing with the variety of conditions encountered in practice. 421 Such, an approach has already been followed by Tran, Salmon, Knize and Colvin (2002) to 422 simulate the formation of HAAs during pan frying of beef patties. However, the mass transfer 423 (no juice migration) and the formation of the crust at the surface of the patties were not erally 424

425 modeled. Gradient of temperature in the meat patties was calculated using a conduction 426 model and assuming either that heat capacity of the meat was constant or variable depending on the local temperature value. The simulated temperature agreed with the measurement at 427 the center of the patties. This was not the case at 6 mm from the surface where the differences 428 of temperature between the simulated and the measured values were greater than 10°C at the 429 end of cooking. Differences were probably even greater in the crust area which thickness 430 during pan frying is usually less than 2 mm. A first order kinetic model and an Arrhenius 431 relation were used to predict the formation of HAAs, using the same activation energy value 432 for all the HAAs. A more sophisticated modeling of the heat-mass transfer during frying of 433 beef patties has been developed recently Sprague and Colvin (2011). A diffusion model was 434 used to predict the mass transfer (lipid and water) while the temperatures were simulated 435 using a mixture-enthalpy formulation to account for the liquid and the vapor state of water. 436 The coherence between the predicted and the measured quantity of HAAs in the simulations 437 of Tran et al. (2002) and Sprague & Colvin (2011) proves the interest of the transfer-reaction 438 approach. However, the transfer and reaction models have not been validated enough to 439 ensure reliable predictions on HAAs formation. The objective of the work performed during 440 the Prosafebeef project was to progress on the kinetic modeling of HAAs formation in beef 441 meat and to analyze experimentally this formation during roasting, in relation with the 442 development of the crust at the surface of beef meat pieces. These are two key points to 443 predict reliably HAAs formation by transfer-reaction models. In a first step, experiments and 444 kinetic modeling were performed on uniformly heated slices of meat. The results were 445 compared to the kinetics model developed in liquid systems (Arvidson, van Boekel, Skog, 446 Solyakov, & Jägerstad, 1999; Murkovic, 2004). In a second step, the results obtained on meat 447 slices were confronted to what occurred at the surface of bigger meat pieces. Experiments on 448 meat slices and bigger meat pieces were also used to validate different mitigation strategies to 449 decrease the formation of HAAs. 450

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452 3.1) *Experiments on meat slices*

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Two set of experiments were performed on meat slices. The first set aimed at determining the effect of process conditions (time-temperature, relative humidity) on HAAs formation in meat tissues issued from different muscles. The second set of experiments aimed at studying the effect of marination on HAAs formation.

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460 HAAs formation in non-marinated beef meat

During the first set of experiments jets were used to heat 1-2 mm meat slices of lean 461 Longissimus thoracis and Semimembranosus muscles (Kondjoyan et al., 2010 a, b). These 462 muscles were aged and stored under the same conditions. The jets were either, superheated 463 steam jet, or hot air jet to be able to vary the water activity of the meat. The temperature was 464 considered as rapidly uniform in the meat and the whole slice as being as a formed crust. 465 Experiments were restricted to 20 minutes because afterwards the slice was "bursting". 466 HAAs content was measured by LC-APCI-MS/MS according to a method specially adapted 467 for beef meat (Kondjoyan et al., 2010 a, b). Analysis of the results led to the conclusion that 468 four HAAs namely IOx, 4.8-DiMeIOx, MeIOx and PhIP were mainly formed during the heat 469 treatments and that their concentration followed regular kinetic patterns. After only 10min of 470 treatment the formation of HAAs was plateauing or followed by degradation. HAAs 471 formation increased significantly between 170 and 200°C. Results depended on the jet 472 conditions. The results were compared to the ones obtained in literature in liquid systems 473 (Arvidson, van Boekel, Skog, Solyakov, & Jägerstad, 1999; Murkovic, 2004). Under 474 superheated steam jet conditions, the amounts of IQx and 4,8-DiMeIQx formed in LT slices 475 were 3 to 4-fold smaller than those reported in literature for meat juices, while quantities of 476 MeIOx and PhIP remained comparable. Under hot-air jet conditions the amount of HAAs 477 formed in the SM muscle was clearly lower than that formed in the LT muscle as soon as the 478 479 heat treatment was longer than 300s. In this study, the content of the two muscles in creatine and in amino acids and other precursors was similar except for phenylalanine and glycogen 480 which have to be hydrolysed before affecting HAAs formation. The difference in the content 481 of amino acids and sugar between the two raw muscles was very small and thus could not 482 explain the difference between the two muscles. Thus, the difference between the two 483 muscles was attributed to variations in the water migration and content. The extreme 484 dehydration obtained with the hot-air jets slowed the formation of IQx, MeIQx and, 485 particularly, 4,8-DiMeIQx compared with superheated steam treatments. The reverse effect 486 was observed for PhIP concentrations which increased 1.4 to 5.5-fold. These original results 487 obtained on meat slices confirm what was observed in juice system i.e. there is a temperature 488 threshold of 150°C above which the formation of HAAs is really boosted. They also highlight 489 the importance of the nature of the muscle tissue, and of the water activity variation on HAAs 490 formation. The first-order kinetic model used in literature to describe the results obtained in 491 liquid systems was adapted to predict the results on meat slices, taking into account the time-492 temperature variation in the slice over the course of the experiment. The parameters of the 493

494 kinetic model were different from one HAA to another and also different from the values

495 obtained in liquid systems.

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497 HAAs formation in marinated beef meat

The second set of experiments, which aimed at studying the effect of marination on HAAs 498 formation, was performed on meat slices 3 mm in thickness and 60 mm in diameter (10 g) cut 499 from Roastbeef muscles issued from three young bulls of Holstein breed. These meat slices 500 were grilled on a hot plate at 220°C for 10 min. (5 min per side, turned over every 1 min). 501 Marination is often proposed in literature as a mean way to decrease the formation of HAAs 502 in grilled and roasted beef meat. This HAAs decrease is generally attributed to the 503 504 antioxidant effect of plant extracts placed in the marinade. However, other compounds such as NaCl or phosphates can affect HAAs formation by modifying the transfer of juice from the 505 center of the product to its surface. 506

The objective of this set of experiments was to determine how the combined effect of a 507 modification of juice migration and of the addition of an antioxidant compounds can decrease 508 the formation of HAAs. Rosemary extracts were chosen for their well-known antioxidant 509 activity. NaCl and polyphosphate were examined because they are used in main of the 510 511 delicatessen products and are known to affect the water holding capacity of the meat. They can also affect iron, or oxygen concentration or solubility, in meat with some contradictory 512 effects on lipid and protein oxidation. In literature, the effect of NaCl on oxidation is still 513 much debated. For many authors, NaCl may act as pro-oxidant in meat products (Kanner, 514 Harrel, & Jaffe, 1991; Sarraga, Carreras, & Garcia Regueiro, 2002). Nevertheless, in some 515 conditions, inhibition of oxidation by NaCl has also been reported. For example, Rhee, Smith 516 & Terrell (1983) reported that NaCl activated lipid oxidation at low concentration but 517 inhibited at concentration greater than 2 % in ground pork. In dry-cured pork loins, Sarraga et 518 al. (2002) have also observed an antioxidant effect at 3 %. Other authors have demonstrated 519 that polyphosphate can inhibit myoglobin and lipid oxidation during meat storage (Allen, & 520 Cornforth, 2006; Lee, Hendricks, & Conforth, 1998). At the pH of meat, polyphosphates 521 have multiple negative charges which can bind cations and contribute to its antioxidant 522 properties in meat. Thus, NaCl and Phosphate at higher concentrations than 3 % should both 523 increase the water concentration of the meat pieces and increase the antioxidant reactions. 524 The four HAAs (2-amino-3-methylimidazo [4,5-f]-quinoline (IQ) regularly formed in 525 greatest quantity at these temperatures, 2-amino-3,4-dimethylimidazo[4,5-f]-quinoline 526 (MeIQ), 2-amino-3,4,8-trimethylimidazo[4,5-]quinoxaline (DiMeIQx) and 2-amino-1-527

methyl-6-phenylimidazo[4,5-b]pyridine (PhIP) were quantified in the meat extract.
Extraction and quantification of HAAs were performed using the same procedures as the one
used in the previous set of experiments (Kondjoyan et al., 2010 a, b).

The largest concentrations of HAAs were found in the non-marinated control steaks. 531 Rosemary extracts decreased the formation of MeIQ and PhIP but increased the concentration 532 of IQ and DiMeIQx. Addition of Sodium, Chlorite and Tripolyphosphate led to an important 533 decrease of the concentration of IQ, DiMeIQx and PhIP but had no effect on the formation of 534 MeIQ (Table 4). These results can explain some contradictions of literature when different 535 antioxidative extracts are added to marinade to decrease the formation of HAAs. If these 536 marinades already contain NaCl and Sodium Polyphosphate, the assumed active effect of the 537 extracts can be biased by the presence of the salts. It is also reasonable to think that the 538 formation of HAAs in delicatessen issued from pork meat can be mitigated by the presence of 539 salts. However, it is not recommended to increase the NaCl content in marinated beef 540 products because sodium is known to have detrimental effects on human health. The kinetics 541 of the oxidation reactions and, the effect of antioxidants on the rate of the reactions are not 542 known in meat. Moreover, it has been shown during the project that salt present in the 543 marinade can modify the mass transfer. Thus the situation in marinated product is very 544 complex and the following of the work was focused on crust formation at the surface of non-545 marinated beef meat. 546

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548 3.2) Crust development and HAAs formation at the surface of small roast beefs

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Previous experiments on meat slices aim at limiting the temperature and the water gradients 550 to better quantify the effect of process conditions or of meat composition on the formation of 551 HAAs. However, in practice, crust is only a thin area close to the surface of the meat which 552 thickened during grilling and roasting. The HAAs content in the whole meat piece depends 553 on the gradients of temperature and of water content in the thickening crust and of the relative 554 importance of this crust area with respects to the non-crusted area. Thus, it was important to 555 analyze the crust development and its effect on HAAs formation. This was performed during 556 the project at the surface of a 5 cm thick cylindrical piece of meat subjected during up to 557 90 min to a jet at 210°C which mimics the cooking by air convection of a roast beef in a fan-558 assisted oven. Analysis of the thermal exchanges in the crust area requires the measurement 559 of surface and under surface temperatures. This is not easy when meat is cooked in an oven 560 due to problems of accessibility and to probe movements generated by the heat shrinkage of 561 the meat sample. Thus, experiments were performed using: (1) an open jet system which 562

enables the IR measurement of surface temperature, and (2) a specific device which partially 563 compensates heat shrinkage and thermocouple movements. Results prove that during these 564 experiments, no plateauing and no degradation of the quantity of HAAs were observed even 565 after 90 min at 210°C. This was the contrary to what had been observed in meat slices where 566 the formation of HAAs was plateauing or followed by their degradation after only 10 min of 567 treatment at 170-210°C (Kondjoyan et al., 2010 a, b). This degradation had also been 568 observed in liquid systems when HAAs were heated in test tubes at 200°C (Arvidsson et al., 569 1999). This contradiction can be due to the fact that the crust area, where the temperature was 570 higher than 200°C, only represented a small portion of the area where HAAs were forming 571 (temperature higher than 150°C). Thus, the small degradation which occurred in the 200°C 572 area of the crust was overwhelmed by the HAAs formation in the other parts of the crust. 573 Another cause can be related to the variation of the precursors content in the crust. When thin 574 slices of meat are subjected to air flows, precursors are quickly consumed which can explain 575 why in meat slices HAAs degradation occurred just after ten minutes of treatment. On the 576 contrary, in roasts the juice which comes from the core to the surface brings precursors which 577 578 can be used for further formation of HAAs.

Previous results illustrate that the transposition of the results obtained in thin slices to bigger 579 meat pieces is not direct and that it will require both the modeling of the thickening crust and 580 of the thermal gradient close to the surface, and probably also the modeling of the migration 581 582 of the precursors with juice from the center of the meat piece towards its surface. An accurate modeling of these phenomena remains a challenge for the future modeling research. The 583 second set of experiments on meat cylinder was also used to validate a mitigation strategy of 584 HAAs formation based on the control of temperature at the surface of the meat. The idea was 585 to subject the surface of the meat to a temperature less than 150°C to mitigate the formation 586 of HAAs while promoting the formation of the crust as desired by many consumers which 587 like the grilled or the roasted meat. Conditions were actually found where the meat product 588 kept the traditional roasted aspect while being almost completely free of HAAs compared to 589 beef meat as classically roasted in oven. 590

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593 <u>Conclusion</u>

The variations of the water holding capacity of the beef meat, of its color, of the degradation of the B vitamins and of the formation of HAAs have been studied in slices of beef meat uniformly heated. Mathematical relations have been found to describe the quality kinetics. 597 Some of these relations were combined with a heat transfer model to predict the weight loss 598 and the content of the B3 and B6 vitamins in pieces of SM muscle subjected to air/steam 599 convection. The predictions of this combined model were validated experimentally on meat 500 pieces of different sizes subjected to various air/steam conditions. This approach can be 501 extended to other thermal treatments, to other beef muscles or to other micronutrients.

The use of combined transfer-reaction models to predict HAAs formation is more difficult. The transfers in the developing crust are complex and the routes of the reactions responsible for the formation of HAAs are not fully elucidated. However, ProsafeBeef work has led to some original results which can be used for the development of new models. For example the formation of HAAs seems to depend on the arrival of precursors which migrate with the juice towards the meat surface. Moreover, salts added with the marinade can affect both the oxidation reactions and the migration of juice.

The modelling approach, which combines heat transfer and chemical kinetics, was successful 609 to predict the transfer of juice. Thanks to its simplicity it can be easily used for the multi-610 objective optimization of beef cooking. It can also lead, in the future, to lumped models 611 usable by scientists and engineers which have no skill in numerical modeling. However, this 612 approach has its limits. It is not linked with the anisotropic deformation of the beef meat 613 614 sample and with the effect of meat contraction on juice expelling. These aspects are important to analyze the effect of cooking on the meat mechanical properties and tenderness. 615 This is also important if local variations of the juice migration have to be taken into account 616 to determine the formation of HAAs in the crust. More generally, the models existing in 617 literature to predict the gradient of temperature in the crust at the surface of meat during 618 grilling and roasting remain too simple and need to be improved. The MRI method developed 619 during the project can be very helpful to design and to validate new transfer models. HAAs 620 are not the only potential toxic compounds which form during grilling and roasting. 621 Polycyclic Aromatic Hydrocarbures and products of lipid oxidation are other potentially toxic 622 compounds which come from the same kind of precursors and reactions routes as flavour 623 compounds. Thus, a more complete understanding of these reactions in meat is required to 624 find how to promote flavour while mitigating the formation of the process-induced food 625 626 toxicants.

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824	Figures legends
825	
826	Figure 1: Variation of water content in the meat at equilibrium (longest cooking times), X_{eq} ,
827	at different water-bath temperatures. Black squares signify the value measured on ST muscle
828	by Goni and Salvadori (2010). Other symbols represent the measurements reported by Oillic,
829	Lemoine, Gros & Kondjoyan (2011) on IS, LT, MA, SM and ST muscles. The dashed line is
830	the sigmoid function used by Goni and Salvadori (2010) to fit their experimental results.
831	
832	Figure 2: Kinetics of L^*/L^{*_0} measured on beef samples subjected to superheated steam jets
833	at different temperatures. A kinetics model based on two successive first order chemical
834	reactions was developed. Colour measurement: CIELAB system (D65-10°-L*a*b*-d/8 SCE).
835	
836	Figure 3: Cooking losses predicted by the combined heat transfer to kinetics model on SM
837	meat cubes heated in the water bath (full lines) compared against measured losses (symbols
838	\Box , Δ , \Diamond). The side length of the cube is (a) 10mm, (b) 30mm, (c) 50mm, and (d) 70mm,
839	respectively. Symbols correspond to the different water bath temperatures.
840	
841	Figure 4: Proton density versus average temperature (°C) (a). The proton density in the
842	muscle decreases considerably with temperature, it is in part due to Curie's law and can also
843	be explained by contraction that expels intramuscular water outside the muscle. Cumulative
844	deformation (mm) versus temperature (°C) (b). Before 38°C, cumulative deformation is very
845	slight and corresponds to the accumulation of the image registration error. The moderate
846	strain between ~ 38 and ~ 54°C corresponds to myosin denaturing and the beginning of
847	collagen denaturing. The acceleration of deformation after $60^{\circ}C$ is due to the temperature
848	effect on sarcoplasmic proteins and to the collagen inducing contraction of the connective
849	network. Plateaus of deformations that occur from ~ 68° C can be explained by the end of one
850	or several of these phenomena.
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852	Figure 5: Evolution of the concentration of the B6 vitamin in meat samples. Squares are the
853	values measured at 60°C, diamonds are those measured at 90°C; full lines are the values
854	calculated by the model. Dotted lines represent the calculated quantities of the vitamin B6
855	expulsed in the juice during cooking at 60 and 90°C respectively.

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858	Tables legends
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860	Table 1: Effect of animal age, microwave power and temperature on maximum temperature
861	(least squares means \pm SE, °C) for <i>Semitendinosus</i> beef roasts.
862	
863	Table 2: Effect of animal age, microwave power and temperature on color lightness (L*),
864	redness (a*) and yellowness (b*) for Semimembranosus beef roasts. Least squares means \pm
865	SE.
866	
867	Table 3: The content of the studied aminoazarens in 3mm slice of beef meat (ng/g of
868	lyophylized sample). The same letters by values indicate no statistically significant
869	differences at the level of p=0.05. Data were analysed by Anova, range test at a significance
870	level of P=0.05 (Statistica 8.0, StatSoft Inc., Tulsa, USA).
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- 903 Figure 3







		Maximum
		temperature (°C)
1 22	Heifers	76.9 ^b ±1.3
Age	Cows	82.1 ^a ±1.3
Power (W)	Temp (°C)	
182	60	71.8 ^c ±1.9
182	80	$84.8^{a}\pm1.9$
654	60	77.7 ^b ±1.9
654	80	83.6 ^a ±1.8

942 ^{a,b,c} Within a column, main effect, and interaction effect, least squares means with different

943 letters differ (P < 0.05). Power*Temperature P < 0.05.

Table 1

		L*	a*	b*
A 33	Heifers	55.29 ^a ±0.40	7.71 ^b ±0.27	12.62 ^a ±0.19
Age	Cows	46.20 ^b ±0.40	10.18 ^a ±0.27	10.98 ^b ±0.19
Temp	60	49.70 ^b ±0.37	10.22 ^a ±0.25	11.98±0.18
(°C)	80	52.09 ^a ±0.37	$7.66^{b} \pm 0.25$	11.62±0.18

949 ^{a,b} Within a column, main effect, least squares means with different letters differ (P<0.05).

Table 2

Variant of steaks	IQ	MeIQ	DIMeIQx	PhIP
Control sample				
(non-marinated	$0,020\pm0,005^{b}$	$0,011\pm0,005_{b}$	$1,785\pm0,189^{b}$	124,819±19,646 ^c
steaks)				
STPP 6%, NaCl	0.001 ± 0.001^{a}	0.023 ± 0.001^{b}	0.086±0.020ª	22 367+1 111 ^a
6%	0,001±0,001	0,023±0,001	0,000-0,020	22,307±1,111
Rosemary				
extract 0,35%,	0,039±0,013 ^c	0,006±0,001 ^a	2,183±0,143°	$80,406\pm13,632^{b}$
NaCl 6%				

Table 3